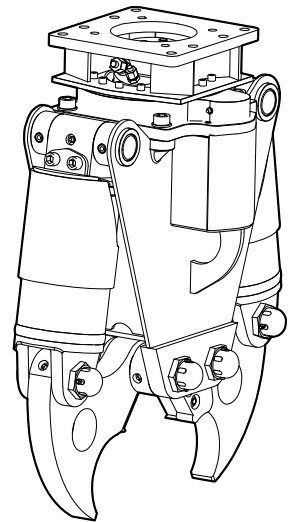


## Safety and operating instructions

### Hydraulic concrete buster





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# 1 Introduction

Epiroc is a leading productivity partner for the mining, infrastructure and natural resources industries. With cutting-edge technology, Epiroc develops and produces innovative drill rigs, rock excavation and construction equipment, and provides world-class service and consumables.

The company was founded in Stockholm, Sweden, and has passionate people supporting and collaborating with customers in more than 150 countries.

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## 1.1 About these Safety and Operating Instructions

The aim of these Instructions is to familiarise you with the safe and effective operation of the hydraulic attachment. You will also find instructions for regular maintenance activities for the hydraulic attachment in this document.

Please read these Instructions carefully prior to the first attachment and use of the hydraulic attachment.

The different designation of the texts means as follows:

|                                                                                   |                                          |
|-----------------------------------------------------------------------------------|------------------------------------------|
|  | Action step in a safety instruction      |
|  | Action step                              |
| 1.<br>2.                                                                          | Established operation process            |
| A<br>B<br>C                                                                       | Explanation of the elements of a drawing |
| •<br>•<br>•                                                                       | Listing                                  |

Symbols used in illustrations have the following meanings:

|                                                                                     |                      |
|-------------------------------------------------------------------------------------|----------------------|
|  | permitted operation  |
|  | prohibited operation |

## 2 Safety instructions

|                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                          |
|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.                                                                                                                                                                                                                                       |
|  | Read these Safety and operating instructions and specifically all safety instructions before using the hydraulic attachment. This will: <ul style="list-style-type: none"> <li>prevent the risk of injuries and fatal accidents for yourself and others,</li> <li>protect the environment against environmental damage.</li> <li>protect the hydraulic attachment and other property against material damage,</li> </ul> |

Follow all instructions in these Safety and operating instructions.

Store these Safety and operating instructions in the document compartment of the carrier cab.

Anyone

- transporting,
- installing or removing,
- operating,
- maintaining,
- repairing,
- storing or
- disposing of

the hydraulic attachment must have read and understood these Safety and operating instructions.

These Safety and operating instructions belong to the hydraulic attachment. Keep it for the life of the product. Ensure, if applicable, that any received amendment is incorporated in the instructions. Hand over the Safety and operating instructions if ever you lend, rent out or sell the hydraulic attachment.

All safety regulations listed in this manual comply with the laws and regulations of the European Union. Also observe the additional national/regional regulations.

Hydraulic attachment operation outside the European Union is subject to the laws and regulations valid in the country of use. Please observe any other, more stringent regional regulations and legislation.

Read the carrier manufacturer's Safety and operating Instructions before attaching the hydraulic attachment to the carrier and operating it. Observe all instructions.

### 2.1 Signal words

The signal words Danger, Warning, Caution, and Notice are used as follows in these Safety and operating instructions:

|                |                                                                                                                             |
|----------------|-----------------------------------------------------------------------------------------------------------------------------|
| <b>DANGER</b>  | indicates a hazardous situation which, if not avoided, will result in death or serious injury.                              |
| <b>WARNING</b> | indicates a hazardous situation which, if not avoided, could result in death or serious injury.                             |
| <b>CAUTION</b> | indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.                            |
| <b>NOTICE</b>  | The signal word NOTICE is used to address practices related to possible property damage but not related to personal injury. |



## 2.2 Qualification

**Transporting** the hydraulic attachment is only permitted if carried out by people who:

- are authorised to operate a crane or a forklift truck according to the applicable national provisions,
- know all the relevant national/regional safety provisions and accident prevention rules,
- have read and understood the safety and transport chapter of these Safety and operating instructions.

**Installing, maintaining, storing and disposing** of the hydraulic attachment are only permitted if carried out by people who:

- know all the relevant national/regional safety provisions and accident prevention rules,
- have read and understood these Safety and operating instructions.

**Welding** of the hydraulic attachment is only permitted if carried out by qualified welders who:

- have been trained to operate MIG welding equipment according to the national regulations,
- know all the relevant national/regional safety provisions and accident prevention rules,
- have read and understood these Safety and operating instructions.

**Operating** the hydraulic attachment is only permitted if carried out by qualified carrier drivers. Carrier drivers are qualified if they:

- have been trained to operate a carrier according to the national regulations,
- know all the relevant national/regional safety provisions and accident prevention rules,
- have read and understood these Safety and operating instructions.

**Testing the hydraulic installation** is only permitted if carried out by professionals. Professionals are people who are authorised to approve a hydraulic installation for operation according to the national regulations.

**Repairing** the hydraulic attachment is only permitted if carried out by professionals trained by Construction Tools GmbH. These professionals must have read and understood these Safety and operating instructions. Otherwise the operational safety of the hydraulic attachment is not guaranteed.

## 2.3 Intended use

Only attach the hydraulic concrete buster to a hydraulic carrier of a suitable load-bearing capacity. Read the carrier manufacturer's Safety and Operating Instructions before attaching the hydraulic concrete buster to the carrier and operating it. Observe all instructions.

Only use the hydraulic jaw function of the equipment for the following work:

- light demolition work, e.g. narrow, lightly reinforced concrete elements, masonry
- stripping out and reconstructing interiors

Intended use also implies observing all instructions in these Safety and Operating Instructions.

## 2.4 Use other than intended

Never use the hydraulic concrete buster:

- to cut steel plate and sheet metal. This damages the hydraulic concrete buster.
- as tank shear. This damages the hydraulic concrete buster.
- to cut high-quality steel grades, tensile strength  $> 370 \text{ N/mm}^2$ , such as railway rails, tram rails and spring steel. This may damage the hydraulic concrete buster. Rails which break during the cutting process may be flung away and can cause serious injury if people are hit by them.
- to cut reinforcements with a tensile strength  $> 500 \text{ N/mm}^2$ . This may damage the hydraulic concrete buster.
- to cut wire rope. This may damage the hydraulic concrete buster. Wire ropes that are under tension can spring away during the cutting process. This can lead to serious injury if the ropes strike a person.
- to pull/tear at girders, braces and walls. This damages the hydraulic concrete buster and adapter plate. The carrier may lose stability. It can topple over and cause injuries.
- to hit or chop. This destroys the hydraulic concrete buster.
- as a crow bar. This destroys the hydraulic concrete buster.
- to push debris. This destroys the hydraulic concrete buster.
- to move the carrier supported by the hydraulic concrete buster. This severely damages the hydraulic concrete buster.
- to lift or transport loads. This damages the hydraulic concrete buster.

- under water. This destroys the hydraulic concrete buster and may damage the whole hydraulic installation.
- in explosion-hazard environments. Explosions cause serious injury or death.

## 2.5 Protective equipment

Personal protective equipment must comply with the applicable health and safety regulations.

Always wear the following personal protective equipment:

- protective helmet
- safety glasses with side protectors
- protective gloves
- protective shoes
- warning vest

## 2.6 Carrier, precautions

### ▲ WARNING Falling carrier

If the load-bearing capacity of the carrier used is insufficient, the carrier will not be stable. It can topple over and cause injuries and damage.

Using a carrier whose load-bearing capacity is too high will greatly burden the hydraulic attachment causing it to wear faster.

- ▶ Only attach the hydraulic attachment to a hydraulic carrier of a suitable load-bearing capacity.
- ▶ The carrier must remain stable at all times.
- ▶ Read the carrier manufacturer's Safety and operating Instructions before attaching the hydraulic attachment to the carrier and operating it. Observe all instructions.

**NOTICE** Damage to the hydraulic attachment

Working with a hydraulic attachment mounted to a long reach boom may cause damage to the hydraulic attachment.

- ▶ Before working with a hydraulic attachment mounted to a long reach boom consult the Epiroc Customer Center / Dealer in your area.

## 2.7 Transport, precautions

### ▲ WARNING Risk of death due to suspended loads

When lifting loads these can swing out and fall. This can result in serious injuries or even death.

- ▶ Never stand underneath or in the swinging range of suspended loads.
- ▶ Only move loads under supervision.
- ▶ Only use approved lifting equipment and lifting gear with sufficient load bearing capacity.
- ▶ Do not use worn lifting gear (ropes, belts, chains, shackles etc.).
- ▶ Do not place lifting gear such as ropes and belts on sharp edges or corners, do not knot these or twist them.
- ▶ When leaving the workplace, set down the load.

### ▲ WARNING Injury due to swivelling load

When transporting the load by crane it can swivel and cause severe injuries and considerable damage to property.

- ▶ Ensure that no personnel, objects or obstacles are located in the swivel range of the load.

**NOTICE** Air freight restrictions

HATCON contains an activated SIM card (radio transmitting device) and an encased lithium ion battery after activation step has been finalized. Both parts are regulated for air transport.

- ▶ Consult your forwarder or local customer center/dealer about any restrictions for air freight.

## 2.8 Hydraulic installation, precautions

### ▲ WARNING Hydraulic pressure too high

If the hydraulic pressure is too high, the parts of the hydraulic attachment will be exposed to excessively high loads. Parts can break loose or burst causing serious injuries.

- ▶ Lay the drain line of the pressure relief valve directly in the tank to ensure the safe functioning of the pressure relief valve!
- ▶ The pressure relief valve must be set at the maximum static pressure.
- ▶ The pressure relief valve setting must be checked to ensure that the maximum static pressure (see chapter **Technical specifications**) of the hydraulic installation is not exceeded at any time. Attach a lead seal to the pressure relief valve.
- ▶ Prior to their first use, the safety facilities on the hydraulic installation must be checked by a professional/authorised monitoring body for their quality (CE mark etc.), suitability and proper functioning.
- ▶ If any significant changes are made to the hydraulic installation, a new acceptance inspection is to be carried out in accordance with the relevant national safety provisions.

### ▲ WARNING Hot hydraulic oil squirting out

The hydraulic system is under high pressure. Hydraulic lines may spring a leak or burst. Hydraulic oil squirting out can lead to serious injury.

- ▶ When attaching the hydraulic attachment do not lay any hydraulic lines through the carrier's cab.
- ▶ Only use hydraulic lines which comply with the following quality requirements:
  - For the function open and close
  - Hydraulic hoses with 4 reinforcement steel wires according to DIN EN 856 4SH,
  - Hydraulic pipes, seamless cold-drawn steel pipes according to DIN EN 10305
  - For the function turn
  - Hydraulic hoses with 2 steel plaitings according to DIN EN 853 2SN,
  - Hydraulic pipes, seamless cold-drawn steel pipes according to DIN EN 10305.

## 2.9 Media/consumables, precautions

### ▲ WARNING Hot hydraulic oil under high pressure

Hydraulic oil will squirt out under high pressure if there is a leakage. The jet of oil might penetrate people's skin and cause permanent damage. Hot hydraulic oil can cause burns.

- ▶ Never use your hands to find leaks.
- ▶ Always keep your face away from a possible leak.
- ▶ If hydraulic oil has penetrated your skin consult a doctor immediately.

### ▲ WARNING Hydraulic oil spills

Spilt hydraulic oil can make a floor slippery. If people slip they can be injured. Hydraulic oil is environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- ▶ Make sure not to spill any hydraulic oil.
- ▶ Immediately clean the floor if you have spilt hydraulic oil.
- ▶ Observe all safety and environmental protection provisions when handling hydraulic oil.

### ▲ WARNING Skin infections/diseases due to oil and grease

Hydraulic oil and grease can cause rashes (or even eczema) if they come into contact with the skin.

- ▶ Avoid all skin contact with hydraulic oil and grease.
- ▶ Use a suitable skin protection product.
- ▶ Always wear safety gloves when working with hydraulic oil or grease.
- ▶ Immediately clean any skin that has been contaminated by oil or grease with water and soap.

## 2.10 Explosion and fire, precautions

### ▲ DANGER Explosion and fire

Explosions cause serious injury or death. Explosives being cut by the hydraulic concrete buster may lead to an explosion.

- ▶ Never operate the hydraulic concrete buster in the direct vicinity of explosives.
- ▶ Make sure that no explosives are hidden in the concrete.
- ▶ Check gas line position plans of the complete construction area.

### **▲ DANGER Explosion and fire**

Operating the hydraulic concrete buster may create sparks which ignite highly flammable gases. This may lead to fire or an explosion.

- ▶ Never work in an environment with highly flammable substances.
- ▶ Make sure that there are no hidden sources of gas in the work area.
- ▶ Check gas line position plans of the complete construction area.

### **▲ DANGER Explosion and fire**

Dust-rich air can form an explosive atmosphere which may ignite when operating the hydraulic concrete buster. This may lead to fire or an explosion

- ▶ Never operate the hydraulic concrete buster in an explosion-hazard atmosphere.
- ▶ Always provide sufficient ventilation when working in buildings or in a confined area.

### **▲ WARNING Risk of explosion**

If the hydraulic attachment is equipped with HATCON explosion may occur when the contained lithium batteries are penetrated by pieces of steel or reinforcing bars.

- ▶ Avoid impact of reinforcement, flying rocks or even explosives on HATCON.
- ▶ Check the HATCON before operating.

## **2.11 Electrical shock, precautions**

### **▲ DANGER Electrical shock**

Any contact of the hydraulic attachment with electric circuits or other sources of electricity will lead to an electric shock, resulting in serious injury or death. The hydraulic attachment is not electrically insulated.

- ▶ Never work in the vicinity of electric circuits or other sources of electricity.
- ▶ Make sure that there are no hidden circuits in the work area.
- ▶ Check wiring diagrams.

## **2.12 Falling stones, precautions**

### **▲ WARNING Fragments flying around**

Fragments of material which come loose while operating the hydraulic attachment may be flung away and can cause serious injury if people are hit by them. Small objects falling from a great height can also cause serious damage.

During hydraulic attachment operation the danger zone is considerably greater than during the excavation operation due to fragments of stone and pieces of steel flying around, and for this reason the danger zone must, depending on the type of material to be worked on, be enlarged correspondingly, or secured in a suitable manner through corresponding measures.

- ▶ Secure the danger zone.
- ▶ Stop the hydraulic attachment immediately if anyone enters the danger zone.
- ▶ Close the windscreen and the side windows of the driver's cab.

## 2.13 Emissions, precautions

### ▲ WARNING Lung disease

Dust may be generated when operating the hydraulic attachment. If dust from rocks or silica dust, produced when operating the hydraulic attachment on rocks, concrete, asphalt or other such materials, is inhaled this may lead to silicosis (dust lungs, a severe lung disease). Silicosis is a chronic disease which may lead cancer and death.

- ▶ Wear a suitable breathing mask.

## 2.14 Handling machines, precautions

### ▲ WARNING Narcotics, alcohol and drugs

Narcotics, alcohol and medicinal drugs make their users less alert and affect their ability to concentrate. Negligence and incorrectly assessing a situation can result in serious injury or death.

- ▶ Never work on or with the hydraulic attachment when under the influence of narcotics, alcohol or drugs which affect your alertness.
- ▶ Never allow other people who are under the influence of narcotics, alcohol or drugs which affect their alertness to work on or with the hydraulic attachment.

## 2.15 Changes to the hydraulic attachment, precautions

### ▲ WARNING Changes to the hydraulic attachment

Changes to the hydraulic attachment or the adapter plate may lead to serious injury.

- ▶ Never carry out any changes to the hydraulic attachment or the adapter plate.
- ▶ Only use original parts or accessories approved by Epiroc.
- ▶ Modifications that entail new hazards may require a new procedure for assessing conformity.

## 2.16 Environmental pollution, precautions

**NOTICE** Environmental pollution due to hydraulic oil

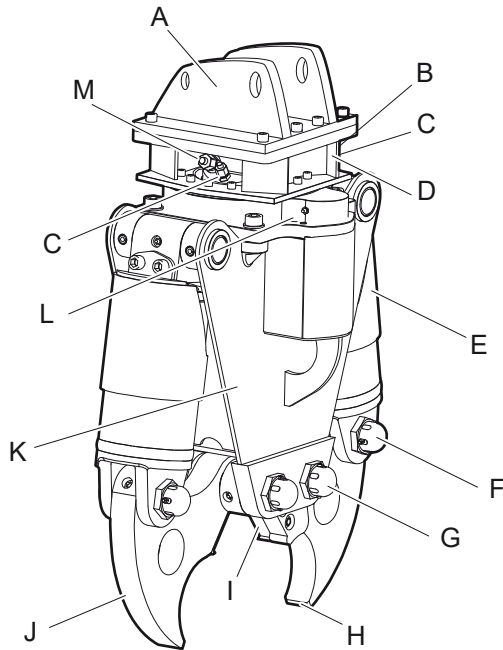
Hydraulic oil is permanently environmentally harmful. Escaped hydraulic oil will lead to groundwater and soil contamination. Organisms may die.

- ▶ Collect any hydraulic oil which escapes to avoid environmental pollution. For minor volumes use an absorbing medium (in case of an emergency use soil). In case of major leakages contain the hydraulic oil. It must not drain off and penetrate the ground or enter the water table or water supplies.
- ▶ Collect contaminated absorbing medium or soil in a watertight box/container and close it tight.
- ▶ Contact an authorized waste management company.
- ▶ Dispose of all contaminated material in accordance with the applicable environmental regulations.

## 3 Overview

### 3.1 Equipment description

The illustration gives an overview of the main parts and components of the hydraulic attachment. Actual details may differ.



- A. Adapter plate (not supplied with the hydraulic concrete buster)
- B. Connection »B« function »Close«
- C. Connection function »Turn«
- D. Upper part
- E. Hydraulic cylinder
- F. Cylinder bolt
- G. Bearing bolt
- H. Jaw tip
- I. Cutter blade
- J. Cutter jaw
- K. Housing
- L. Four-point bearing
- M. Connection »A« function »Open«

### 3.2 Function

The operation of a hydraulic concrete buster is described in a simplified version below:

#### Closing

The carrier driver operates the cutter valve, via a switch on the floor or via a joystick in the carrier, for the function »Close«. Oil is fed to the hydraulic cylinders via line »B«. The cutter jaws grip the debris. The debris is cut/broken. The piston rods reach their end position.

#### Opening

The carrier driver operates the cutter valve, via a switch on the floor or via a joystick in the carrier, for the function »Open«. Oil is fed to the hydraulic cylinders via line »A«. The piston rods retract. The cutter jaws open.

#### Turning

The carrier driver activates the carrier function »Turn«. Oil is fed to the hydraulic motor. The hydraulic motor, located in the upper part of the hydraulic concrete buster, causes the lower part of the hydraulic concrete buster to turn (cutter casing, cutter jaws, hydraulic cylinder). To achieve endless turning of the lower part of the hydraulic concrete buster, there is a rotary transmission between the upper part and buster casing. The oil flows for the functions »Open« and »Close« are transmitted through the rotary transmission.

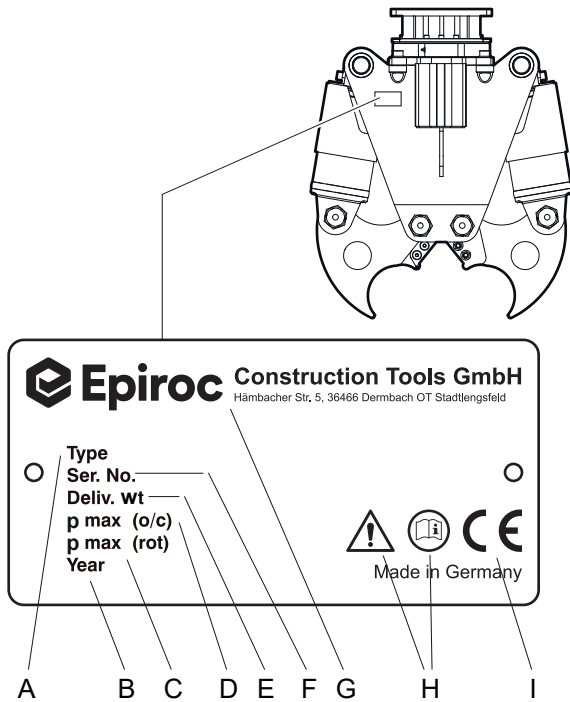
### 3.3 Signs / labels

#### ▲ WARNING Missing warnings

The name plate and the labels on the hydraulic attachment contain important information about the hydraulic attachment and for personal safety. A missing warning can lead to overlooking or misinterpretation of possible risks and cause personal hazards. The signs and labels must always be clearly legible.

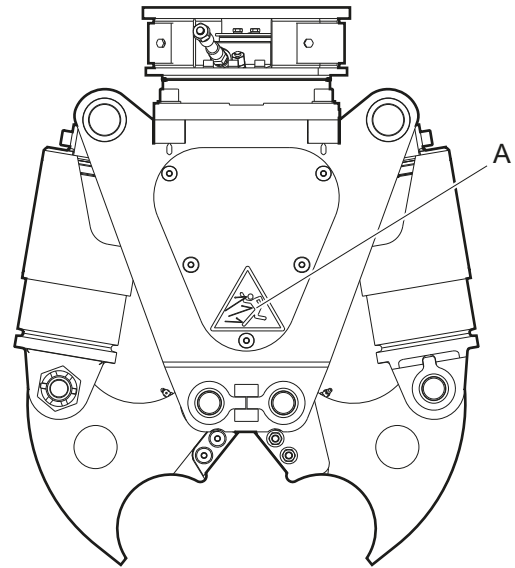
- Immediately replace any defective name plates and labels.
- Use the spare parts list to order new name plates and labels.

### 3.3.1 Name plate



- A. Model
- B. Year of construction of hydraulic attachment
- C. Max. permissible operating pressure »Turn«
- D. Max. permissible operating pressure »Open / Close«
- E. Weight of hydraulic attachment
- F. Serial number
- G. Name and address of manufacturer
- H. The warning symbol and the book symbol indicate that the Safety and Operating Instructions must be read prior to use of the hydraulic tool and in particular the chapter on Safety.
- I. The CE symbol indicates that the hydraulic attachment was produced in conformity with the CE. You can find further information about this in the enclosed EC Declaration of Conformity.

### 3.3.2 Labels



A. Danger zone

#### Danger zone



No persons should be within the danger zone. Fragments of material which come loose while operating the hydraulic attachment may be flung away and can cause serious injury if people are hit by them. Small objects falling from a great height can also cause serious damage.



### 3.4 Applications

| Field           | Type of application                                                               |
|-----------------|-----------------------------------------------------------------------------------|
| Demolition work | Light demolition work, e.g. narrow, lightly reinforced concrete elements, masonry |
|                 | Stripping out and reconstructing interiors                                        |

### 3.5 Guarantee

The guarantee or product liability will be invalidated by the following:

- Use other than intended
- Maintenance work not being carried out or being carried out incorrectly
- The use of incorrect consumables
- The use of non-approved parts
- Damage due to wear
- Damage due to improper storage
- Changes not carried out by or in consultation with the manufacturer

### 3.6 Removing the packaging

- Remove all the packaging material.
- Dispose of it in accordance with the applicable provisions.
- Check that the delivery is complete.
- Check the delivery for visual damage.
- If any defects are found, consult the Epiroc Customer Center / dealer in your area.

### 3.7 Scope of delivery

The hydraulic concrete buster is delivered complete with:

- Hydraulic concrete buster
- Safety and Operating Instructions
- EC Declaration of Conformity

Accessories as ordered:

- Hoses

Special accessories as ordered:

- e.g. adapter plate with Allen screws and pairs of lock washers
- e.g. base plate to construct an adapter plate with Allen screws and pairs of lock washers
- e.g. bump key to tighten the Allen screws of the adapter plate
- e.g. hydraulic fittings for the carrier



## 4 Transport

### ▲ **WARNING** Hoist tipping over / hydraulic attachment falling

The hydraulic attachment is heavy. The hoist/lifting equipment and/or hydraulic attachment tipping over or falling may cause serious injury and material damage.

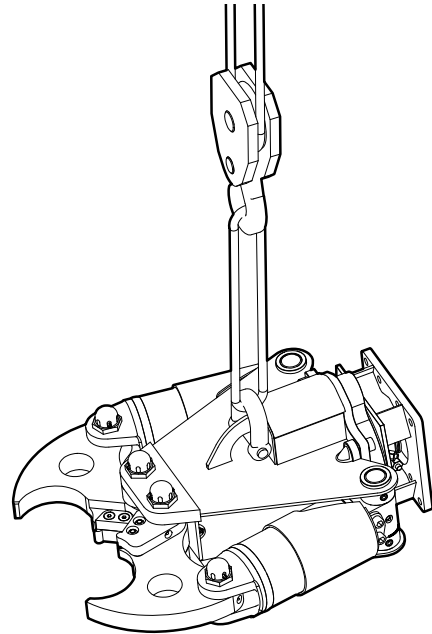
- ▶ Only transport the hydraulic attachment with lifting equipment with the right load-bearing capacity for the weight of the hydraulic attachment.
- ▶ Only lift and secure the hydraulic attachment with lifting gear (ropes, chains, shackles etc.) with the right load-bearing capacity for the weight to be lifted.
- ▶ Make sure that there is nobody near or under the suspended hydraulic attachment.
- Transport the hydraulic concrete buster with the cutter jaws open.

There is less oil in the hydraulic concrete buster if the hydraulic concrete buster is transported with open cutter jaws. In the event of a leak, less oil is lost and the environmental damage is lower.

- Open the hydraulic concrete buster before transporting it.

### 4.1 Transport using a crane

- Secure the hydraulic attachment with ropes or chains as shown in the following illustration.



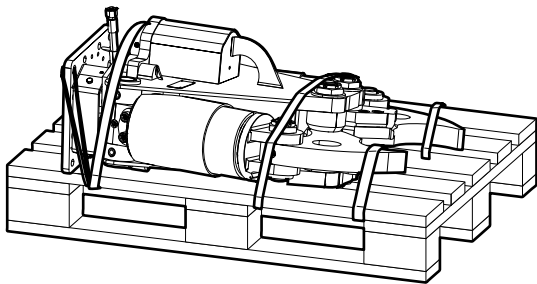
- Slowly lift the hydraulic attachment.
- Place the hydraulic attachment on a pallet.

## 4.2 Transport using a forklift truck

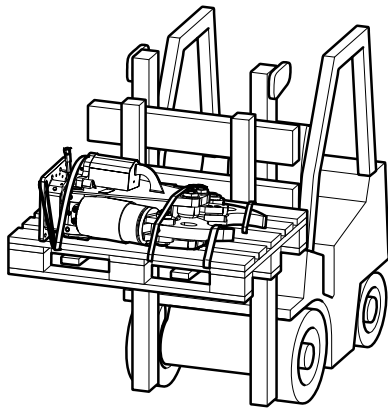
### ▲ WARNING Hydraulic attachment tipping over

The hydraulic attachment tipping off the fork of the forklift truck or the pallet may cause serious injury.

- ▶ Place the hydraulic attachment on a pallet.
- ▶ Strap the hydraulic attachment to the pallet using suitable strapping, as shown in the illustration below.
- ▶ Move the fork of the forklift truck under the pallet so that the centre of gravity is between the prongs.



- Move the fork of the forklift truck under the pallet so that the hydraulic attachment cannot tip over.



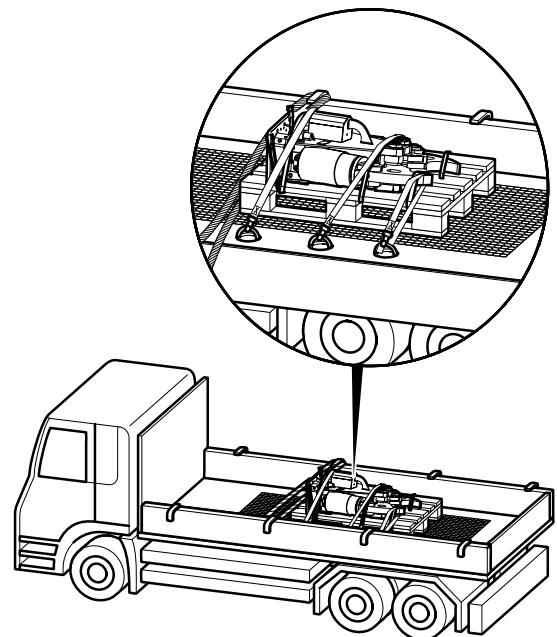
- Slowly lift the pallet with the hydraulic attachment.
- Transport the pallet with the hydraulic attachment to the location provided for.

## 4.3 Transport using a truck

### ▲ WARNING Hydraulic attachment tipping over / slipping

The hydraulic attachment slipping or tipping over and falling from the loading area of a lorry may cause serious injury.

- ▶ Place the hydraulic attachment on a pallet.
- ▶ Strap the hydraulic attachment to the pallet using suitable strapping (see illustration in chapter **Transport using a forklift truck**).
- ▶ Place the pallet with the hydraulic attachment on an anti-slip mat.
- ▶ Secure the hydraulic attachment to the loading area with ropes or chains; use any available transport lugs.
- Secure the hydraulic attachment on the pallet and the loading surface as shown in the following illustration.
- Observe all the applicable national/regional regulations on securing loads.



## 5 Installation

### ▲ **WARNING** Hot hydraulic oil squirting out

The hydraulic system is under high pressure. If hydraulic connections come loose or are disconnected, hydraulic oil will squirt out under high pressure. Hydraulic oil squirting out can lead to serious injury.

- Depressurise the hydraulic system before connecting or disconnecting the hydraulic circuits of the hydraulic attachment (see chapter **Depressurising the hydraulic system**).

**NOTICE** Environmental damage due to hydraulic oil

Hydraulic oil is environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- Collect any hydraulic oil which escapes.
- Dispose of it in accordance with the applicable environmental regulations.

**NOTICE** Damage to the hydraulic attachment

Working with a hydraulic attachment mounted to a long reach boom may cause damage to the hydraulic attachment.

- Before working with a hydraulic attachment mounted to a long reach boom consult the Epiroc Customer Center / Dealer in your area.

## 5.1 Media/consumables

The following consumables are used when operating the hydraulic attachment:

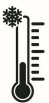
### 5.1.1 Mineral hydraulic oil

All hydraulic oil brands prescribed by the carrier manufacturer are also suitable for use when operating the hydraulic attachment.

However, the oil should comply with viscosity class HLP 32 or higher.

Furthermore, the regulations for all components that are operated with the oil must be observed. This includes, for example, the carrier device or quick coupler.

The viscosity of the hydraulic oil is given in ISO VG. The lower the value, the thinner the oil and the higher the value, the thicker the oil. As standard, we recommend an ISO VG 46 for hydraulic oils. Based on this, a thinner ISO VG 32 oil should be used at lower temperatures, while a thicker ISO VG 68 should be used at higher temperatures. The optimal viscosity range is between 30 - 60 cSt. The corresponding oil temperatures can be seen in the following figure:

| Oil temperatur                                                                              |                                   |                                                                                               |
|---------------------------------------------------------------------------------------------|-----------------------------------|-----------------------------------------------------------------------------------------------|
| cold                                                                                        | warm                              | hot                                                                                           |
|  ISO VG 32 | ISO VG 46                         | ISO VG 68  |
| 27 °C - 41 °C<br>(81 °F - 106 °F)                                                           | 34 °C - 49 °C<br>(93 °F - 120 °F) | 42 °C - 60 °C<br>(108 °F - 140 °F)                                                            |

#### Note:

If the oil temperature cannot be kept below 80 °C (176 °F) during operation, the use of oil coolers is recommended.

At oil temperatures above 80 °C (176 °F), seals can age or become damaged more quickly.

If the oil is used outside the optimal viscosity range, the following problems may arise during operation.

#### Effects when leaving the optimal viscosity range of the hydraulic oil

| Too thick:                                                          | Too thin:                                        |
|---------------------------------------------------------------------|--------------------------------------------------|
| Troubled starting                                                   | Increased leakage<br>Result: reduced performance |
| Excessive operating pressure                                        | Damage to seals<br>Result: leakage               |
| Malfunction of valves                                               | Risk of cavitation erosion                       |
| the bypass of the filter opens and oil impurities are not separated |                                                  |

Special conditions apply to using the hydraulic attachment at low temperatures (see chapter **Low ambient temperature**).

- Check the oil filter!

An oil filter must be integrated in the tank line of the hydraulic system. The maximum mesh width allowed for the oil filter is 50 microns; it must have a magnetic separator.

### 5.1.2 Non-mineral hydraulic oil

**NOTICE** Mixed hydraulic oil

Never mix mineral and non-mineral hydraulic oils! Even small traces of mineral oil mixed in with non-mineral oil can result in damage to both the hydraulic attachment and the carrier. Non-mineral oil loses its biodegradability.

- Only use one type of hydraulic oil.

If you are using non-mineral oil it is imperative that the name of the oil in use be indicated when returning the hydraulic attachment for repair.

In order to protect the environment or on technical grounds, hydraulic oils are currently being used which are not classified as HLP mineral oils.

Before using hydraulic oils of this kind it is imperative to ask the carrier manufacturer whether operations with such fluids are possible.

Our hydraulic attachments are basically designed for use with mineral oils. Consult the Epiroc Customer Center / Dealer in your area before using other hydraulic oils approved by the carrier manufacturer. Following initial assembly and after any workshop repairs, our hydraulic attachments are subjected to a test run on a test bed powered by **mineral oil**.

### 5.1.3 Grease

- When handling oils and greases observe the safety instructions that apply to these products.

Use STABYL MO 500 or a comparable grease.

## 5.2 Manufacturing the adapter plate

Construction Tools GmbH also supplies base plates to manufacture adapter plates alternatively to the adapter plates supplied.

**NOTICE** Adapter plate cracking

The adapter plate may crack if it is not designed for the high load.

- Take not only the weight of the hydraulic attachment but also the crowd force of the carrier, possible vibration etc. into account when dimensioning the adapter plate.
- Ensure that the design conforms to the state of the art.
- Have the web plates welded to the adapter plate base plate by a qualified welding specialist.

The base plate is made of the material EN10025-S355 J2G3.

- Have the web plates designed and manufactured or procure web plates to fit your carrier.
- Ensure that the web plates are welded to the base plate side marked "TOP".

The adapter plate must not strike in any position during operation of the hydraulic attachment.

Construction Tools GmbH does not design, manufacture or sell web plates for adapter plates.

## 5.3 Installing the adapter plate

**NOTICE** The adapter plate can come loose

The adapter plate can come loose if the fastening screws are not designed for local high loads.

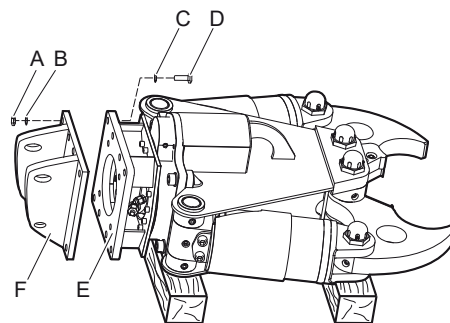
- Only use the Allen screws of strength category 8.8 and the pairs of lock washers included in the delivery to attach the adapter plate or the base plate.
- Place the hydraulic attachment on timber support blocks within the range of the carrier.
- Apply anti-seize compound to the hexagon head screw threads (D) before inserting them.

The contact faces of the screw head and the lock washers (C) must not be lubricated.

**▲ WARNING Hands and fingers being cut off or hurt**

Bores and surfaces can act like a pair of scissors and cut off or hurt parts of your body.

- Never use your fingers to check bores or fitting surfaces.
- Align the adapter plate (F) to the upper part (E) of the hydraulic attachment as shown.



- Fit a pair of lock washers (C) onto every hexagon head screw (D).
- Put the hexagon head screws (D) through the borings.
- Fit a pair of lock washers (B) onto every hexagon head screw (D),
- Screw the hexagon nuts (A) on.
- Tighten the hexagon head screws (D)/hexagon nuts (A) with socket spanners to the tightening torque required.

| Key size         | Tightening torque   |
|------------------|---------------------|
| 24 mm (0.95 in.) | 215 Nm (159 ft lbs) |

## 5.4 Attaching the hydraulic attachment to the carrier

### 5.4.1 Mechanical mounting aspects

You need an assistant to attach the hydraulic attachment to the carrier.

- Agree on hand signals with your assistant, to enable him to help you place the carrier in the proper position to attach the hydraulic attachment.
- Lower the stick of the carrier into the holder provided on the adapter plate.

#### ▲ WARNING Injury by impacts

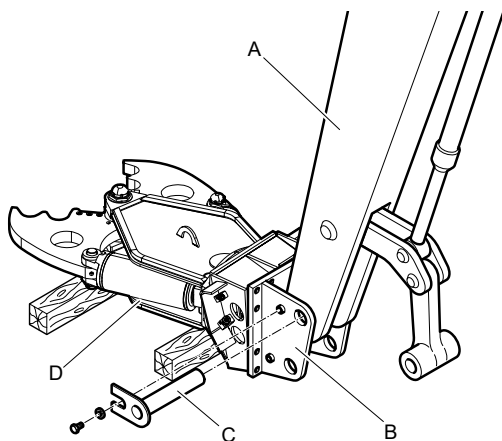
A sudden movement of the carrier may cause your assistant to be hit and injured by the boom or the hydraulic attachment.

- ▶ Only move the boom very slowly and in a controlled manner while an assistant is within the danger zone.
- ▶ Always keep sight of your assistant.

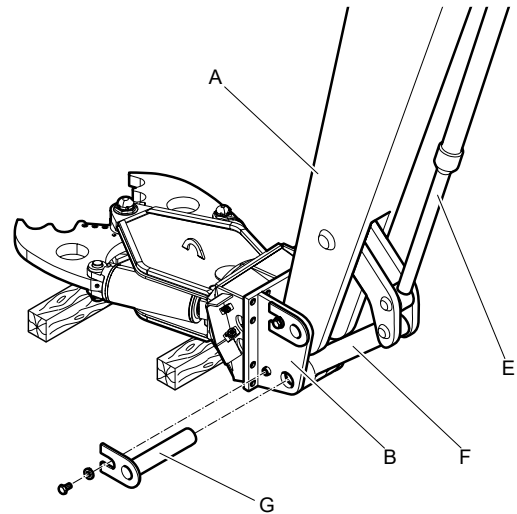
#### ▲ WARNING Hands and fingers being cut off or hurt

Bores and surfaces can act like a pair of scissors and cut off or hurt parts of your body.

- ▶ Never use your fingers to check bores or fitting surfaces.
- Let your assistant instruct you until the bores in the adapter plate (B) and in the stick (A) are properly aligned.
- Install the stick bolt (C) and lock it.



- Lift the hydraulic attachment (D).



- Extend the bucket cylinder (E) until the bore in the linkage (F) aligns with the bore in the adapter plate (B).
- Install the linkage bolt (G) and lock it.
- Carefully move the bucket cylinder (E) into both end positions.

The adapter plate must not be stopped by the mechanical stops in either position. Consult the Epiroc Customer Center / Dealer in your area if the adapter plate is stopped by a mechanical stop.

### 5.4.2 Making the hydraulic connections

#### NOTICE Faulty hydraulic installation

The carrier must have a suitable hydraulic installation to operate the hydraulic attachment. Improperly installed lines and incorrectly rated sizes may cause the oil to heat up and the hydraulic attachment to be damaged.

- ▶ Only use hydraulic lines of the rated sizes as instructed (see chapter **Technical Specifications**).
- ▶ Check the rated size of the hydraulic lines on existing hydraulic installations! All supply and return lines for the hydraulic oil must have a sufficient inside diameter and wall thickness.
- ▶ Route all hydraulic hoses in a torsion-free manner.
- Switch off the carrier.
- Depressurise the hydraulic system according to the manufacturer's safety and operating instructions for the carrier.
- Close all shut-off valves in the installation at the boom, if no quick couplings are used.

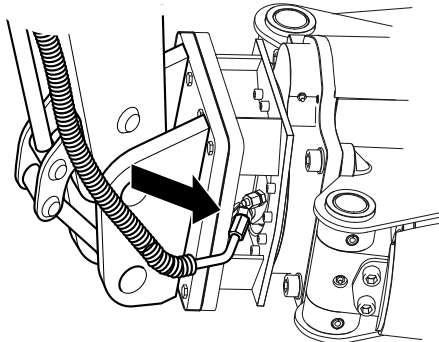
### NOTICE Damage to hydraulic parts

Polluted hydraulic lines and connections may enable sand, fragments of material and dirt to penetrate the hydraulic attachment and damage the hydraulic parts.

- Clean the hydraulic lines and connections prior to connecting the hydraulic lines.
- Have dirty hydraulic lines rinsed through by a specialist company.
- Clean dirty hydraulic line connections with a suitable grease-dissolving universal cleaner.
- Observe the cleaner manufacturer's information on safety and use.

### Connecting hydraulic hoses for the functions »Open / Close«

- Remove the cap nuts and plugs from the connections »A« and »B« at the upper part of the hydraulic hydraulic attachment and keep them in a safe place.  
The connection of function »Open« is marked with an »A«, the connection of function »Close« with a »B« at the edge of the connecting plate of the upper part.
- Check that the connections on the hydraulic attachment and on the hoses are not damaged.
- Change any damaged connections.
- Fix the hoses to the connections »A« and »B«.



When both input lines have the same operating pressures,

- connect the two hoses at the boom torsion-free.  
If the two input lines have different operating pressures,
- connect the hose connected to connection »B« torsion-free to the input line which has the higher operating pressure.

- Connect the hose connected to connection »A« torsion-free to the input line which has the lower operating pressure.

### ▲ WARNING Hydraulic hose flailing about

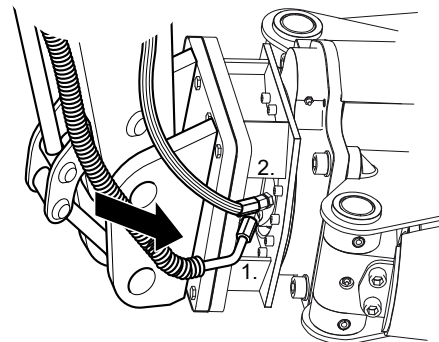
Pressurised hydraulic hoses will flail about if a bolted connection comes loose or becomes loosened. A hydraulic hose flailing about may cause serious injuries.

- Tighten the fastening screws with the right tightening torque.

Tightening torque (see chapter **Bolt connections / Tightening torques**).

### Connecting hydraulic hoses for the function »Turn«

- Remove the cap nuts and plugs from the »Turn« connections and save them for future use.
- Check that the connections on the hydraulic attachment and on the hoses are not damaged.
- Replace damaged connections.
- Fix the hoses to the connection for function »Turn«.



- Connect both hoses for the function »Turn« at the boom, torsion-free.

### ▲ WARNING Hydraulic hose flailing about

Pressurised hydraulic hoses will flail about if a bolted connection comes loose or becomes loosened. A hydraulic hose flailing about may cause serious injuries.

- Tighten the fastening screws with the right tightening torque.

Tightening torque (see chapter **Bolt connections / Tightening torques**).

## 5.5 Removing the hydraulic attachment from the carrier

- Place the hydraulic attachment on timber support blocks.



### 5.5.1 Dismantling the hydraulic connections

#### ▲ **WARNING Unexpected movement**

Sudden movements of the carrier may cause serious injury.

- ▶ Secure the carrier such that it cannot move unexpectedly.
- ▶ Observe the carrier manufacturer's instructions.

#### ▲ **WARNING Hydraulic hose flailing about**

Pressurised hydraulic hoses will flail about when bolted connections have come loose or have been loosened. A hydraulic hose flailing about may cause serious injuries.

- ▶ Depressurise the hydraulic system before disconnecting a hydraulic hose (see chapter **Depressurising the hydraulic system**).

#### ▲ **WARNING Hot parts**

The hydraulic cylinder, hoses, pipes and fittings become very hot during operation. Touching them may lead to burns.

- ▶ Never touch hot parts.
- ▶ If you have to carry out activities where you have to touch the parts, wait for them to cool down first.
- Close all shut-off valves in the installation at the boom if no quick couplings are used.
- Disconnect the hose lines to and from the hydraulic attachment at the boom side.
- Close off all open hose ends.

### 5.5.2 Mechanical disassembly

- You need an assistant to remove the hydraulic attachment.
- Agree on hand signals with your assistant, to enable him to help you move the boom.

#### ▲ **WARNING Injury by impacts**

A sudden movement of the carrier may cause your assistant to be hit and injured by the boom or the hydraulic attachment.

- ▶ Only move the boom very slowly and in a controlled manner while an assistant is within the danger zone.
- ▶ Always keep sight of your assistant.

#### ▲ **WARNING Metal chips shooting off**

When hammering out bolts, chips may shoot off and cause serious eye injuries.

- ▶ Wear safety glasses when hammering out the bolts.

- Remove the bolt locks from the stick and linkage bolts.
- Drive out the linkage bolt with a steel arbor and a hammer.
- Switch on the carrier.
- Retract the bucket cylinder.
- Drive out the stick bolt with a steel arbor and a hammer.
- Move the carrier stick out of the adapter plate.

## 5.6 Removing the adapter plate

- Loosen the fastening screws of the adapter plate.
- Lift the adapter plate with a suitable lifting equipment and put it down on timber support blocks.
- Save the fastening screws and the pairs of lock washers for future use.

## 6 Operation

### ▲ **WARNING Hot hydraulic oil squirting out**

The hydraulic system is under high pressure. If hydraulic connections come loose, hydraulic oil will squirt out under high pressure. Hydraulic oil squirting out can lead to serious injury.

- ▶ Immediately switch off the hydraulic attachment and the carrier if you detect any leaks in the hydraulic circuits.
- ▶ Depressurise the hydraulic system (see chapter **Depressurising the hydraulic system**).
- ▶ Repair any leaks before operating the hydraulic attachment again.

### ▲ **WARNING Hot parts**

The hydraulic cylinder, hoses, pipes and fittings become very hot during operation. Touching them may lead to burns.

- ▶ Never touch hot parts.
- ▶ If you have to carry out activities where you have to touch the parts, wait for them to cool down first.

### ▲ **WARNING Risk of explosion**

If the hydraulic attachment is equipped with HATCON explosion may occur when the contained lithium batteries are penetrated by pieces of steel or reinforcing bars.

- ▶ Avoid impact of reinforcement, flying rocks or even explosives on HATCON.
- ▶ Check the HATCON before operating.

**NOTICE** Environmental damage due to hydraulic oil

Hydraulic oil is environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- ▶ Collect any hydraulic oil which escapes.
- ▶ Dispose of it in accordance with the applicable environmental regulations.

**NOTICE** Hydraulic oil too hot

The temperature of the hydraulic oil must not exceed 80 °C (176 °F). Higher temperature will damage the seals of the hydraulic parts.

- ▶ Monitor the oil temperature.
- ▶ Shut off the hydraulic attachment and the carrier if you measure an increased temperature in the tank.
- ▶ Check the hydraulic installation and the pressure relief valve.

## 6.1 Preparations before starting

### ▲ **WARNING Falling carrier**

A carrier falling or tipping over due to the surface not being level may cause serious injury and material damage.

- ▶ Always observe great care when moving the carrier.
- ▶ Do not use the hydraulic attachment until the carrier is positioned stably.

### ▲ **WARNING Fragments flying around**

Fragments of material which come loose while operating the hydraulic attachment may be flung away and can cause serious injury if people are hit by them. Small objects falling from a great height can also cause serious damage.

During hydraulic attachment operation the danger zone is considerably greater than during the excavation operation due to fragments of stone and pieces of steel flying around, and for this reason the danger zone must, depending on the type of material to be worked on, be enlarged correspondingly, or secured in a suitable manner through corresponding measures.

- ▶ Secure the danger zone.
- ▶ Stop the hydraulic attachment immediately if anyone enters the danger zone.
- ▶ Close the windscreen and the side windows of the driver's cab.

- Before starting the hydraulic concrete buster, ensure that

- the hydraulic concrete buster is complete,
- the hydraulic concrete buster and adapter plate do not have any cracks,
- the blade clearance is within tolerance
- and none of the hydraulic line connections leak.

The preparations required prior to starting the hydraulic concrete buster depend on the ambient temperature:

- Ambient temperature below 0 °C (see chapter **Low ambient temperature**).
- Ambient temperature above 30 °C (see chapter **High ambient temperature**).

The oil temperature in the hydraulic concrete buster must be between 0 °C and +80 °C during operation.

The full capacity of the hydraulic concrete buster can be achieved when the oil temperature is approx. 60 °C.

- Make sure that there are no people in the danger zone.
- Start the carrier as instructed by the carrier manufacturer.



- Let the carrier warm up until the operating temperature prescribed by the carrier manufacturer has been reached.
- Put the carrier in its working position.

## 6.2 Switching the hydraulic attachment on and off

After properly attaching the hydraulic attachment to the carrier, the hydraulic attachment can be operated using the carrier's hydraulic system. All functions for normal carrier operation remain intact.

The hydraulic attachment is switched on and off using electrical and hydraulic signals. If you have any questions about electric/hydraulic commands, consult the carrier manufacturer and/or the Epiroc Customer Center / Dealer in your area.

- Switch the hydraulic attachment on and off, as described in the carrier's operating instructions.
- When leaving the driver's cab, set the safety switch/lever for the electrical/hydraulic attachment installation to the "OFF" position.

Carry out the above actions to prevent any unintended start-up of the hydraulic attachment.

## 6.3 Functional test

Always carry out a functional test before putting the hydraulic attachment into use. Check that all hydraulic lines and connections are tight and that the hydraulic attachment works without any problem.

- Prepare the hydraulic attachment so that you can start using it (see chapter **Preparations before to starting**).
- Lift the hydraulic attachment with the carrier boom function so that it hangs vertically.
- Close and open the cutter jaws.
- Turn the hydraulic attachment via the connected carrier function »**Turn**« left and right.
- Observe the hydraulic lines and whether the hydraulic attachment works properly.
- Switch the hydraulic attachment off immediately if oil leaks from the hydraulic lines or other malfunctions occur.
- Depressurise the hydraulic system (see chapter **Depressurising the hydraulic system**).
- Only take the hydraulic attachment back into operation once all leaks or malfunctions have been remedied.

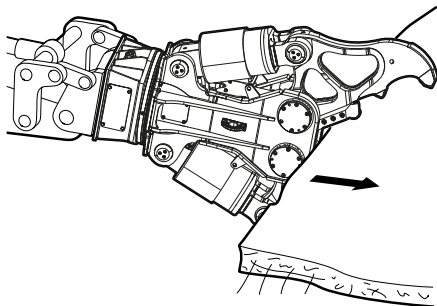
## 6.4 Correct operation

### 6.4.1 Demolishing concrete ceilings or walls

- Encompass the concrete ceilings and walls as far as possible with the hydraulic concrete buster.

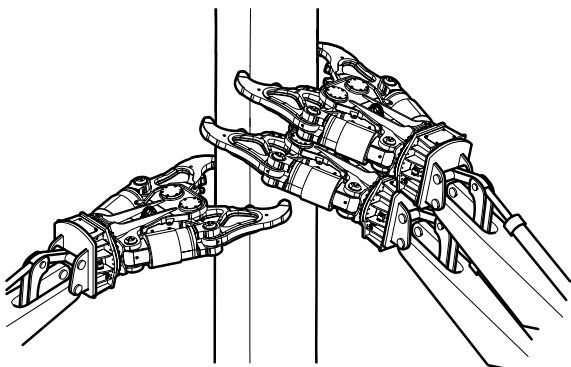
#### In high reinforced concrete structures

- First break the concrete with the tip of tooth area.
- Then cut the reinforcements with the cutter blades.



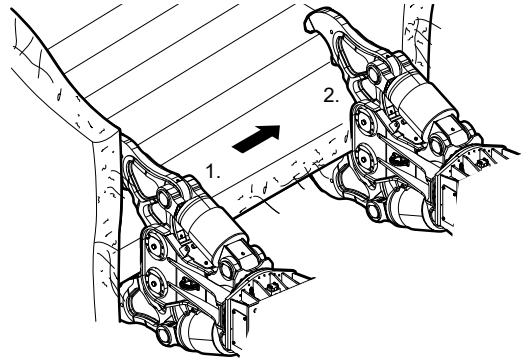
### 6.4.2 Working position

- Change the working position in good time.
- Start demolition from the narrow sides.



### 6.4.3 Nipping out concrete elements

- Nip concrete elements off at both sides.



### 6.4.4 High ambient temperature

- Only use hydraulic oils of sufficient viscosity.

In summer and in tropical climates, the minimum requirement is a hydraulic oil of type HLP 68.

### 6.4.5 Low ambient temperature

#### Ambient temperature below -20 °C (-4 °F):

You must heat up the hydraulic attachment and the carrier when working in ambient temperatures of below -20 °C (-4 °F).

Preferably park the carrier and the hydraulic attachment in a heated, sheltered space while not using it.

**NOTICE** Hydraulic oil too cold

Operating the hydraulic attachment while hydraulic oil is still cold will damage the seals of the hydraulic parts.

- ▶ Do not operate the hydraulic attachment until the temperature of the hydraulic oil is at least 0 °C (32 °F).
- Start the carrier as instructed by the carrier manufacturer.
- Let the carrier warm up until the operating temperature required by the manufacturer has been reached.
- Lift the hydraulic attachment using the boom function so that it hangs vertically.
- Close, open and turn the hydraulic attachment during the carrier warming-up phase.

**NOTICE** Damage to hydraulic parts

Hot hydraulic oil causes damage to subcooled hydraulic attachments.

- ▶ Do not fill the hydraulic system with hot hydraulic oil.

The temperature of the hydraulic oil of the carrier must be at least 0 °C (32 °F).

- Start the hydraulic attachment, once the temperature has reached 0 °C (32 °F).
- During operations, leave the carrier engine and pumps running even during breaks.

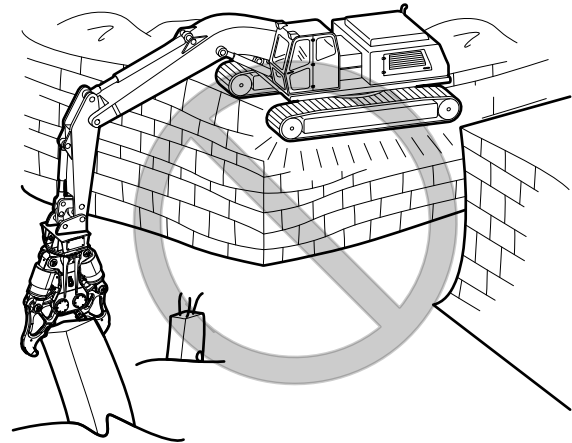
## 6.5 Prohibited operation

### 6.5.1 Unsafe base

#### ▲ WARNING Danger of tipping

The carrier can topple over and cause injuries and damage.

- ▶ Only work with the hydraulic attachment when the carrier is on a safe base.

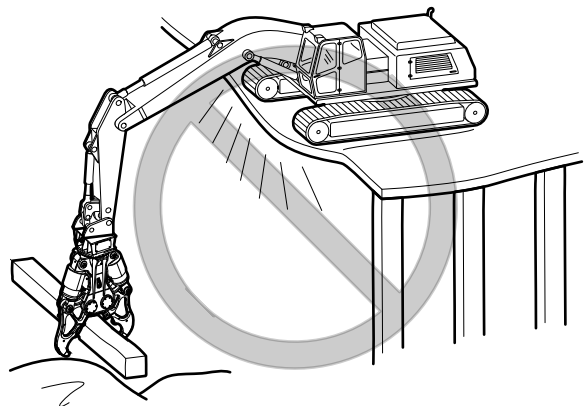


### 6.5.2 Non-load bearing suspended ceilings

#### ▲ WARNING Danger of collapse

The carrier can collapse and cause injuries and damage.

- ▶ Only work with the hydraulic attachment when the carrier is on a load-bearing suspended ceiling.

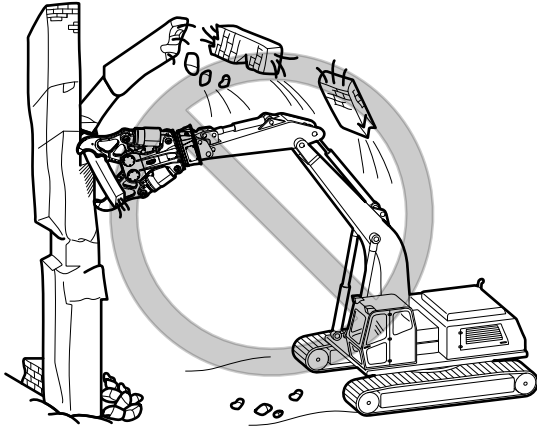


### 6.5.3 Working position

#### ▲ WARNING Falling debris

Large pieces of debris falling may cause injury and damage.

- ▶ Never start demolishing pillars, supports and walls from below or the middle.

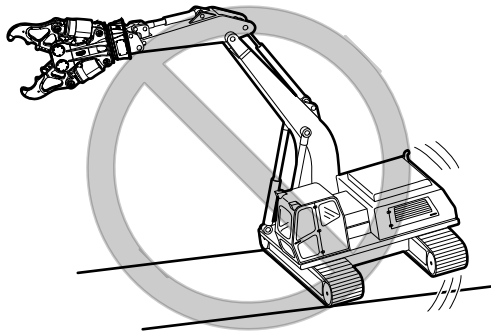


### 6.5.4 Use over the chain

#### ▲ WARNING Danger of tipping

The carrier can topple over and cause injuries and damage.

- ▶ Never work with full delivery sideways in the direction of movement.



### 6.5.5 Cutting high-grade steels

- Only cut reinforcement with a tensile strength < 500 N/mm<sup>2</sup>.

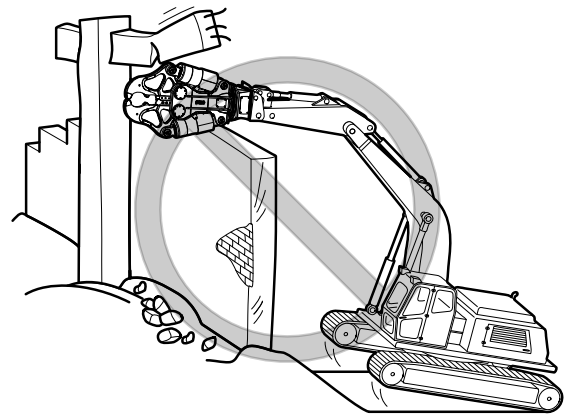
Cutting high-grade steels with a tensile strength > 370 N/mm<sup>2</sup>, such as railway rails, tram rails and spring steel may cause damage to the hydraulic concrete buster.

Cutting reinforcement with a tensile strength > 500 N/mm<sup>2</sup> may cause damage to the hydraulic concrete buster.

### 6.5.6 Levering

- Never use the hydraulic attachment for crowbar-type applications.

This would seriously damage the hydraulic attachment.



### 6.5.7 Moving the carrier

- Never relocate the carrier sideways by placing the hydraulic attachment on the ground to lift the carrier.

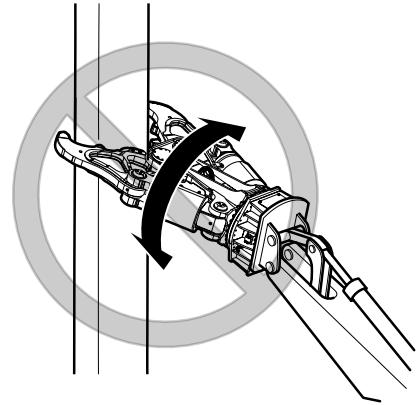
This would seriously damage the hydraulic attachment.



### 6.5.9 Turning the hydraulic attachment

- Never turn the hydraulic attachment during breaking/cutting.

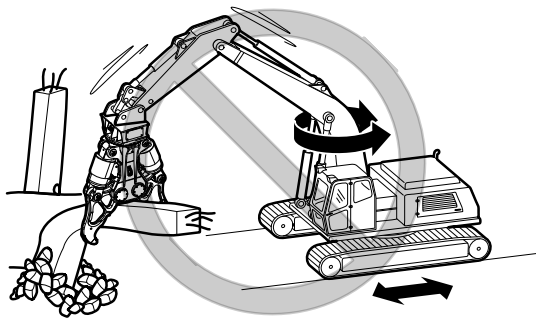
This would seriously damage the hydraulic attachment.



### 6.5.8 Moving the boom

- Never move the boom or the carrier during breaking/cutting.

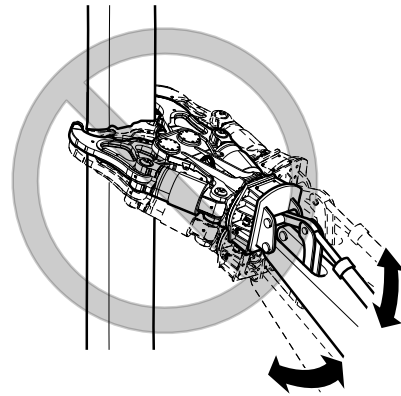
This would seriously damage the hydraulic attachment.



### 6.5.10 Extending the bucket cylinder

- Never extend the bucket cylinder during breaking/cutting.

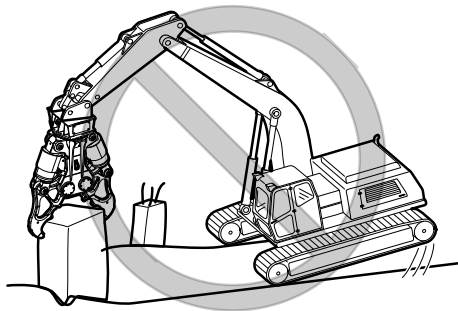
This bending action would destroy the hydraulic attachment.



### 6.5.11 Pulling

- Never pull at girders, supports or walls with the hydraulic attachment.

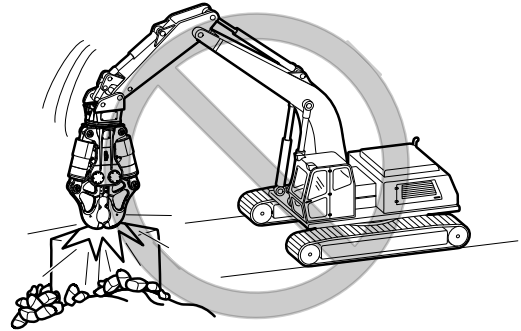
This would damage the hydraulic attachment and the adapter plate. The carrier may lose stability. It can topple over and cause injuries.



### 6.5.13 Impacting/chopping

- Do not use the hydraulic attachment to impact or chop to destroy material.

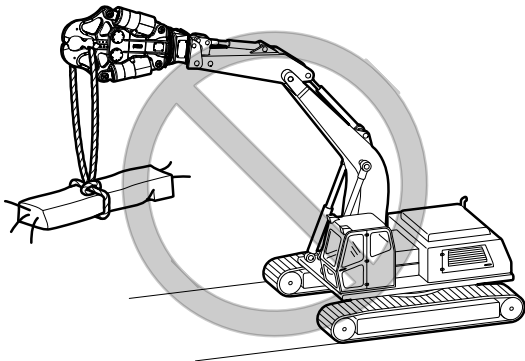
This would seriously damage the hydraulic attachment.



### 6.5.12 Lifting/Transporting

- Never use the hydraulic attachment to lift or transport loads.

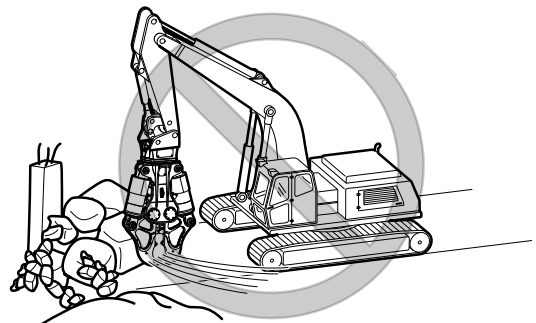
The hydraulic attachment was not constructed to lift or transport loads. This would damage the hydraulic attachment.



### 6.5.14 Moving objects

- Never use the hydraulic attachment to move debris.

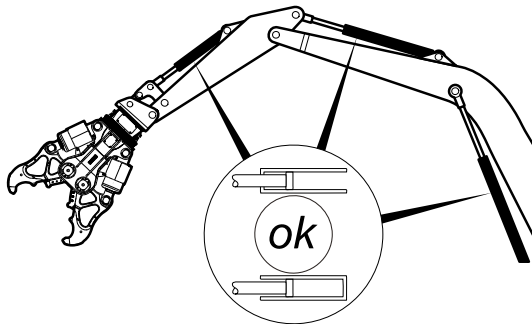
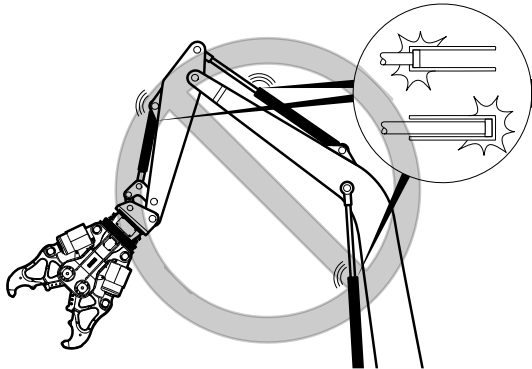
This would damage the hydraulic attachment.



### 6.5.15 Cylinder end positions

- Reposition the carrier to avoid working with the cylinder in its end positions.

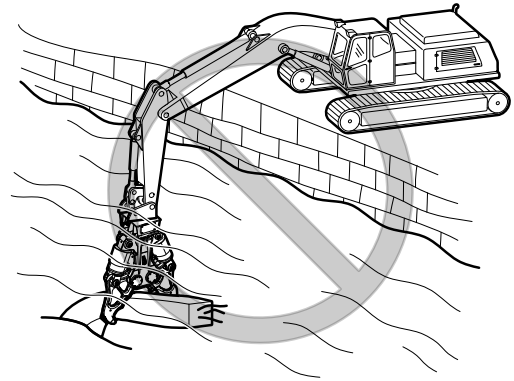
Avoid operating the hydraulic attachment when the carrier stick and bucket cylinder are in one of their end positions. These end positions have damping facilities; the hydraulic cylinder may be damaged by prolonged use while in its end positions.



### 6.5.16 Use under water

- Never use the hydraulic attachment under water.

This would seriously damage the hydraulic attachment and may damage the whole hydraulic installation.



## 7 Maintenance

The maintenance activities are carried out by the carrier driver.

### ▲ **WARNING Hot hydraulic oil squirting out**

The hydraulic system is under high pressure. If hydraulic connections come loose, hydraulic oil will squirt out under high pressure. Hydraulic oil squirting out can lead to serious injury.

- ▶ Immediately switch off the hydraulic attachment and the carrier if you detect any leaks in the hydraulic circuits.
- ▶ Depressurise the hydraulic system (see chapter **Depressurising the hydraulic system**).
- ▶ Repair any leaks before operating the hydraulic attachment again.

### ▲ **WARNING Hot hydraulic oil squirting out**

The hydraulic system is under high pressure. Hydraulic oil escaping out can lead to serious injury.

- ▶ Immediately switch off the hydraulic attachment and the carrier if you detect any leaks in the hydraulic circuits.
- ▶ Do not inspect for possible leaks with your fingers or other parts of the body, but use a piece of cardboard instead, holding it up to the suspected leakage site.
- ▶ Examine the cardboard for traces of liquid.
- ▶ Depressurise the hydraulic system (see chapter **Depressurising the hydraulic system**).
- ▶ Repair any leaks before operating the hydraulic attachment again.

### ▲ **WARNING Hot parts**

The hydraulic cylinder, hoses, pipes and fittings become very hot during operation. Touching them may lead to burns.

- ▶ Never touch hot parts.
- ▶ If you have to carry out activities where you have to touch the parts, wait for them to cool down first.

### ▲ **WARNING Accidental start**

If the hydraulic attachment is started by accident this may lead to serious injury.

- ▶ Follow the instructions in the Operating Instructions of the carrier to prevent the hydraulic attachment starting by accident.

### ▲ **WARNING Unexpected movement**

Sudden movements of the carrier may cause serious injury.

- ▶ Secure the carrier such that it cannot move unexpectedly.
- ▶ Observe the carrier manufacturer's instructions.

### *NOTICE* Environmental damage due to hydraulic oil

Hydraulic oil is environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- ▶ Collect any hydraulic oil which escapes.
- ▶ Dispose of it in accordance with the applicable environmental regulations.



## 7.1 Maintenance schedule

|                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| prior to shift                     | <p>Check the hydraulic concrete buster and adapter plate for cracks.</p> <p>Check hydraulic lines for leaks and damage.</p> <p>Check the pipe clamp receiver on the carrier.</p> <p>Check cutter jaws, cutter blades, and tips for wear. If necessary to reface cutter jaws, to turn or to replace cutter blades, to reface tips, consult your Epiroc contact person.</p> <p>Check the cutting edges of the blades for wear every 8 operating hours, max. 3 mm (0.12 in.) radius.</p> <p>Check fixing bolts at the cutter blades (visual check), if necessary tighten.</p> <p>Lubricate cylinder pin bearings at all cutter cylinder lubrication nipples.</p> <p>Lubricate main bolt bearing at all cutter jaw lubrication nipples.</p> |
| daily                              | Check the bolted connections at the adapter plate and tighten as required.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| weekly                             | <p>Check the bolted connections at the hydraulic lines and tighten as required.</p> <p>Check the bolted connections at the four point bearing and tighten as required.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| monthly                            | Lubricate four point bearing.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| after the first 50 operating hours | Change hydraulic oil filter cartridge.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| every 500 operating hours          | Check oil filter cartridge, replace if necessary.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| if necessary                       | <p>Replace bent and damaged pipes.</p> <p>Replace damaged hoses.</p> <p>Check wear at the adapter plate bolts.</p> <p>Change cutter jaws.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

## 7.2 Depressurising the hydraulic system

Even when you have switched off the carrier, a considerable residual pressure can still be present in the hydraulic system.

A residual pressure can still be present in the hydraulic attachment even after you have disconnected the quick-release couplings or closed the shut-off valves.

The hydraulic attachment can only be depressurised using the hydraulic system of the carrier, by allowing hydraulic oil to drain to the tank via the return connection.

Depending on the type of hydraulic attachment, the internal leaks, the oil temperature, the type of hydraulic oil and the design of the hydraulic installation of the carrier, the time required to relieve the pressure can vary.

Observe the following steps in order to depressurise the hydraulic attachment:

1. Ensure that the hydraulic oil in the hydraulic attachment and in the carrier has a temperature of at least 0 °C (32 °F). If necessary, pre-heat it to at least 0 °C (32 °F).
2. The hydraulic attachment must be connected to the hydraulic system of the carrier device, i.e. the hydraulic hoses must be connected up and the respective shut-off valves in the supply pipe and in the connection to the tank must be opened.
3. Open the cutter jaws completely.
4. Place the hydraulic attachment horizontal on the ground.
5. Close the cutter jaws briefly, just enough to see a movement of the cutter jaws.
6. Depressurise the hydraulic system according to the manufacturer's safety and operating instructions for the carrier.
7. You must wait at least another 30 minutes until the pressure has been relieved through leakages.
8. Measure the pressure with a suitable gage at both measurement connections at the hydraulic attachment.
9. If residual pressure is still present, wait until the pressure has been completely relieved.
10. When you have made sure that no more pressure is present in the hydraulic system, you must disconnect the hydraulic connection to the carrier. Close the

shut-off valves or disconnect the quick-release couplings, so that no hydraulic oil can flow back from the carrier.

## 7.3 Cleaning

**NOTICE** Environmental damage due to polluted water

Hydraulic oil and cutter grease are environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- Collect the water used for cleaning if it has been contaminated by hydraulic oil and cutter grease.
- Dispose of the water in accordance with the applicable regulations to avoid environmental hazards.

### 7.3.1 Preparations

**Hydraulic concrete buster attached:**

- Place the hydraulic concrete buster on the opened cutter jaws.  
All parts are thus accessible for cleaning.
- Secure the carrier such that it cannot move unexpectedly.

**Hydraulic concrete buster not attached:**

- Plug up all hydraulic ports.

### 7.3.2 Procedure

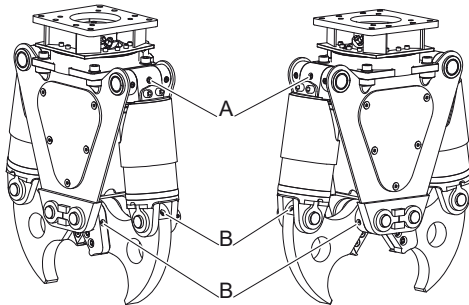
- Use a pressure cleaner to remove dirt from the hydraulic attachment.

## 7.4 Lubrication

### 7.4.1 Lubricate bolts

Lubrication interval: prior to every shift.

- Close the hydraulic concrete buster.
- Place the hydraulic concrete buster vertically on the closed cutter jaws.
- Secure the carrier so that it cannot move unexpectedly.
- Only use cutter grease for lubrication.
- Place the grease gun on the lubrication nipples of the cylinder eyes (A).
- Inject 4 to 6 strokes of cutter grease per lubrication



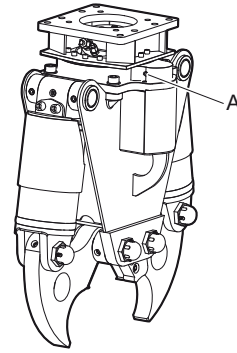
nipple.

- Place the grease gun on the lubrication nipples of the cutter jaws (B).
- Inject 4 to 6 strokes of cutter grease per lubrication nipple.

### 7.4.2 Lubricating the four point bearing

Lubrication interval: every 14 days

- Place the hydraulic attachment vertically on the cutter jaws.
- Secure the carrier such that it cannot move unexpectedly.
- Only use cutter grease for lubrication.
- Place the grease gun on the lubrication nipple (A) of the four point bearing.
- Inject 4 strokes of cutter grease per lubrication nipple.



#### ▲ WARNING Unexpected movement

Movements of the carrier and the hydraulic attachment may cause serious injury. Persons who are within the danger zone (within the reach of the carrier and the hydraulic attachment) can get injured or killed.

- ▶ Secure the danger zone.
- ▶ Stop the hydraulic attachment immediately if anyone enters the danger zone.
- Clear the danger zone.
- Switch the carrier on.
- Lift the hydraulic attachment and let it hang vertically.
- Turn the hydraulic attachment about 45°.
- Place the hydraulic attachment vertically on the cutter jaws.
- Secure the carrier such that it cannot move unexpectedly.
- Place the grease gun on the lubrication nipples (A) of the four point bearing.
- Again inject 4 strokes of cutter grease per lubrication nipple.

## 7.5 Checking the hydraulic concrete buster and adapter plate for cracks

- Secure the carrier such that it cannot move unexpectedly.
- Check all the hydraulic concrete buster and adapter plate load-bearing parts and welds for cracks prior to every shift.
- Ensure repair or refinishing in good time to prevent greater damage.

## 7.6 Checking hydraulic concrete buster for wear

- Secure the carrier such that it cannot move unexpectedly.

**▲ WARNING Parts of the body or whole bodies may be sheared or crushed**

Cutter jaws may close unexpectedly and shear or crush parts of the body or whole bodies.

- ▶ Ensure that there is nobody between the cutter jaws.
- Secure the carrier such that it cannot move unexpectedly.
- Prior to starting work, check cutter jaws, cutter blade and tips of tooth for wear.
- Replace cutter blades and tips of tooth in good time to prevent greater damage (see Chapter **Turning or changing cutter blades and Changing tip of tooth**).

*NOTICE* Damage to blade seat of cutter jaw

Working without cutter blades causes serious damage to the blade seat on the cutter jaw.

- ▶ Replace the missing cutter blades immediately (see Chapter **Turning or changing cutter blades**).

*NOTICE* Damage to cutter jaw

Working with worn out tips of tooth causes serious damage to the cutter jaws.

- ▶ Reface the worn out tips of tooth immediately (see Chapter **Hardfacing the cutter jaws**).

## 7.7 Checking hydraulic lines

- Secure the carrier such that it cannot move unexpectedly.
- Perform a visual inspection of all lines (pipes and hoses) from the pump to the hydraulic attachment and back to the tank, before starting work.
- Tighten loose bolted connections and hose clamps to the torque required (see Chapter **Bolted connections / tightening torques**).
- Replace damaged pipes and/or hoses.

## 7.8 Checking bolted connections

- Secure the carrier such that it cannot move unexpectedly.
- Check all bolted connections regularly for tight fit (see Chapter **Bolted connections / Tightening torques**).
- Tighten loose bolted connections and hose clamps to the torque required (see Chapter **Bolted connections / Tightening torques**).

## 7.9 Checking the adapter plate bolts for wear

- Carry out this visual check whenever the hydraulic attachment has been removed from the carrier.
- Check the adapter plate bolts for excessive wear such as cracks, pitting or severe erosion.
- Rework or replace worn bolts.

## 7.10 Checking and cleaning the hydraulic oil filter of the carrier

An oil filter must be integrated in the return circuit of the hydraulic system. The maximum mesh width allowed for the oil filter is 50 microns; it must have a magnetic separator.

- Secure the carrier such that it cannot move unexpectedly.
- Change the oil filter cartridge after the first 50 operating hours.
- Check the oil filter **every** 500 operating hours and replace if it is necessary.

## 7.11 Turning or changing the cutter blades

- Turn the cutter blade if the cutting edge is worn and the contact face is undamaged.
- Change the cutter blade if the contact face is damaged or if the cutter blade shows any other damage.
- Use new, original fixing bolts when you attach new cutter blades.

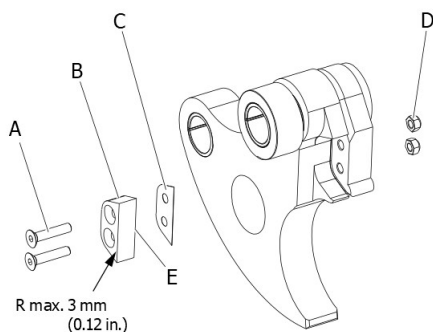
### 7.11.1 Removing the cutter blades

- Open the cutter jaws completely.
- Place the hydraulic concrete buster horizontal on the ground.

#### ▲ **WARNING** Parts of the body or whole bodies may be sheared or crushed

Cutter jaws may close unexpectedly and shear or crush parts of the body or whole bodies.

- Ensure that there is nobody between the cutter jaws.
- Perform work while outside the open cutter jaws, not between them.
- Disconnect the hydraulic supply to the hydraulic concrete buster by shutting the shut-off valves of the lines »Open« (Connection »A«) and »Close« (Connection »B«) at the boom.
- Secure the carrier such that it cannot move unexpectedly.
- Hold the Allen screws (A) with an Allen key to stop them turning.
- Loosen the hexagon nuts (D) with a socket wrench and ratchet.
- Remove the Allen screws (A) and the hexagon nuts (D).
- Lever the cutter blade (B) out of the blade seat using a screw driver or thin chisel.
- Remove the shims (C).
- Check the blade seat of the cutter jaw.



### 7.11.2 Checking the blade seat

The blade seat should not have any severe damage since this means the support of the cutter blade (B) is not ensured. Damage to the blade seat may lead to fracture of the cutter blade (B).

- If you notice damaged blade seats, please consult your Epiroc contact person.

### 7.11.3 Checking cutter blades

If you turn the cutter blade (B), the surfaces contacting the blade seat should not have any major unevenness. Unevenness causes damage to the blade seat.

- Change the cutter blade (B) if the contact surface (E) is damaged or if the cutter blade (B) has other damage.
- Check the cutting edges of the blades for wear every 8 operating hours.  
The cutting edges may be worn to a maximum radius (R max.) of 3 mm (0.12 in.).
- Change the cutter blade if the cutting edges are worn above the maximum radius (R max.) of 3 mm (0.12 in.).
- Turn the cutter blade if the cutting edge is worn and the contact surface is undamaged.
- Replace damaged Allen screws (A) and hexagon nuts (D).

### 7.11.4 Fitting cutter blades

If the inspection of the blade seat does not show any defects or if it has been reworked, fitting of the cutter blade (B) can begin.

- Clean the blade seat.
- Insert the cutter blade (B).
- Push the Allen screws (A) through the free drilled holes.
- Screw the hexagon nuts (D) on.
- Hold the hexagon nuts (D) with a box wrench to stop them turning.
- Tighten the Allen screws (A) to the torque required (see chapter **Bolt connections / Tightening torques**).
- Turn the hydraulic concrete buster to the other side to turn or change the other cutter blade. Thus you can avoid being between the open cutter jaws.
- Open the shut-off valves of the lines »Open« (Connection »A«) and »Close« (Connection »B«) at the boom.

- Lift the hydraulic concrete buster using the carrier.
- Turn the hydraulic concrete buster 180°.
- Place the hydraulic concrete buster horizontal on the ground.
- Work through all the steps as previously described in this chapter and observe the safety instructions.

## 7.12 Checking and correcting the blade clearance

- Secure the carrier to prevent any unexpected movements prior to measuring or correcting the blade clearance.

### 7.12.1 Checking the blade clearance

- Open the cutter jaws completely.

#### ▲ WARNING Parts of the body or whole bodies may be sheared or crushed

Cutter jaws may close unexpectedly and shear or crush parts of the body or whole bodies.

- ▶ Ensure that there is nobody between the cutter jaws.
- Perform work while outside the open cutter jaws, not between them.
- Close the cutter jaws until the pair of cutter blades overlaps.
- Secure the carrier to prevent any unexpected movements.
- Measure the blade clearance with a feeler gauge (leaf gauge).
- The blade clearance must be corrected if it is greater than 1.5 mm (0.06 in.).

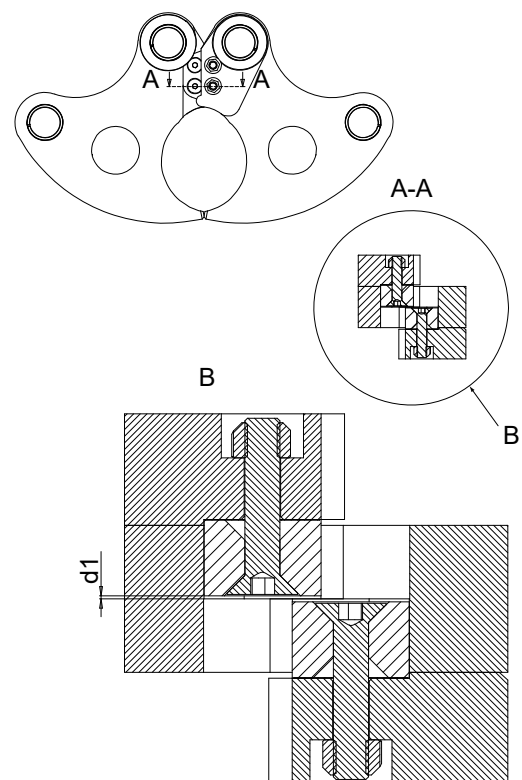
### 7.12.2 Correcting the blade clearance

Shims are required to correct the blade clearance. These are not included in the hydraulic concrete buster scope of delivery. They must be purchased separately. The order number can be seen in the list of spare parts.

#### ▲ WARNING Metal fragments expelled at high velocity

The cutter blades are made of hardened steel. If the cutter blade pairs come in contact with each other when the cutter jaws close, fragments may be expelled as projectiles and cause serious injuries and damage property.

- ▶ Wear safety glasses when making adjustments to the blade clearance.
- ▶ Only shim the blade pairs so there is minimum blade clearance when the cutter jaws close.
- Always underlay overlapping pairs of blades with shims evenly. The blade protrusion »d1« at the cutter jaw (single) and (double) must be the same.



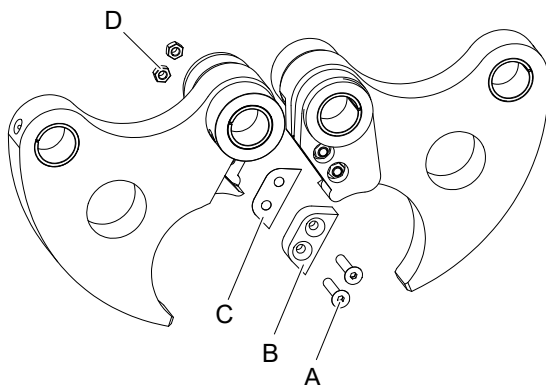
- Open the cutter jaws completely.

#### ▲ WARNING Parts of the body or whole bodies may be sheared or crushed

Cutter jaws may close unexpectedly and shear or crush parts of the body or whole bodies.

- ▶ Ensure that there is nobody between the cutter jaws.
- Perform work while outside the open cutter jaws, not between them.
- Disconnect the hydraulic supply to the hydraulic concrete buster by shutting the shut-off valves of the lines »Open« (Connection »A«) and »Close« (Connection »B«) at the boom.

- Secure the carrier such that it cannot move unexpectedly.
- Hold the Allen screws (A) with an Allen key to stop them turning.
- Loosen the hexagon nuts (D) with a socket wrench and ratchet.
- Remove the Allen screws (A) and the hexagon nuts (D).
- Lever the cutter blade (B) out of the blade seat using a screw driver or thin chisel.
- Push shims (C) between cutter blade (B) and blade seat.
- Fit the cutter blade (B).
- Push the Allen screws (A) through the free drilled holes.
- Screw the hexagon nuts (D) on.
- Hold the hexagon nuts (D) with a box wrench to stop them turning.
- Tighten the Allen screws (A) to the torque required (see chapter **Bold connections / Tightening torques**).



- Re-check the blade clearance (see chapter **Correcting the blade clearance**).
- Repeat this procedure until the blade clearance is less than 1.5 mm (0.06 in.).

## 7.13 Bolt connections / Tightening torques

The bolt connections of hydraulic concrete busters are subjected to very high loads.

- Tighten any loose connections without exceeding the recommended tightening torques.

| Connection point                          |   | Interval               | Type of spanner / size                  | Tightening torque   |
|-------------------------------------------|---|------------------------|-----------------------------------------|---------------------|
| Adapter plate*<br>(fixing bolts)          | A | daily                  | Socket spanner / 24 mm<br>(0.95 in.)    | 215 Nm (159 ft lbs) |
| Four point bearing                        | B | weekly                 | Allen key / 8 mm (0.32 in.)             | 70 Nm (52 ft lbs)   |
| Base plate<br>(fixing bolts)              | C | daily                  | Allen key / 17 mm (0.67 in.)            | 600 Nm (443 ft lbs) |
| Cap nut                                   | D | in case of a<br>repair | open-ended wrench / 65 mm<br>(2.56 in.) | 50 Nm (37 ft lbs)   |
| Cutter blades                             | E | prior to shift         | Allen key / 8 mm (0.32 in.)             | 97 Nm (72 ft lbs)   |
| Cylinder rod protection<br>(fixing bolts) | F | daily                  | Allen key / 14 mm (0.55 in.)            | 200 Nm (148 ft lbs) |
| Hydraulic hose »Turn«                     | G | weekly                 | open-ended wrench / 19 mm<br>(0.75 in.) | 26 Nm (19 ft lbs)   |
| Hydraulic hose »Open / Close«             | H | weekly                 | open-ended wrench / 24 mm<br>(0.95 in.) | 63 Nm (47 ft lbs)   |

\*

Treat the threads of the Allen screws with Anti-seize prior to screwing them in.  
The contact face of the screw head and the lock washers must not be lubricated.

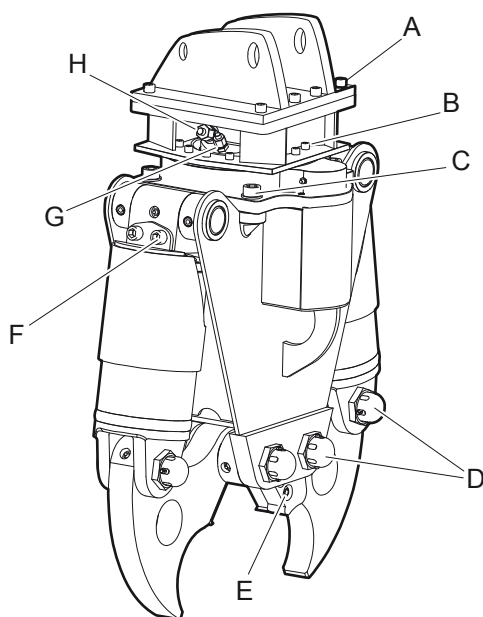
\*\*

Lubricate thread with hydraulic oil before screwing in (Threads of stainless steel fittings must be lubricated with EO-NIROMONT).

Screw until handtight.

Then tighten according to chart.

Tightening torques are based on lubricated carbon steel zinc plated components and counterpart made of steel.





## 8 Troubleshooting

### 8.1 Hydraulic concrete buster does not work

| Cause                                                                         | Remedy                                                                               | By             |
|-------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|----------------|
| Shut-off valve in line <b>A</b> and/or <b>B</b> closed                        | Check and open shut-off valve                                                        | Carrier driver |
| Defective couplings blocking lines <b>A</b> and <b>B</b>                      | Check coupling halves and replace defective coupling halves                          | Workshop       |
| Oil level in tank too low                                                     | Top up oil                                                                           | Carrier driver |
| Faults in the electrical system of the hydraulic concrete buster installation | Check electrical system of hydraulic concrete buster installation and remedy defects | Workshop       |
| Rocker switch defective                                                       | Check the rocker switch and replace                                                  | Workshop       |
| Magnet on switch-on valve damaged                                             | Replace the magnet                                                                   | Workshop       |

### 8.2 Shearing capacity too low

| Cause                                                                                                                                                              | Remedy                                                                                                                                       | By                                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|
| Lines <b>A</b> and <b>B</b> swapped<br>Only different pressure settings of lines <b>A</b> and <b>B</b> of existing installation permit hydraulic hammer operation. | Check connection of lines <b>A</b> and <b>B</b> and connect lines <b>A</b> and <b>B</b> correctly (see chapter <b>Hydraulic connection</b> ) | Carrier driver                               |
| Operating pressure too low                                                                                                                                         | Check pump output and pressure relief valve and correct operating pressure                                                                   | Epiroc Customer Center / Dealer in your area |

### 8.3 Hydraulic concrete buster does not cut

| Cause                     | Remedy                                                                                                | By       |
|---------------------------|-------------------------------------------------------------------------------------------------------|----------|
| Blades worn or broken     | Check blades and turn or replace (see chapter <b>Turning or changing cutter blades</b> )              | Workshop |
| Excessive blade clearance | Check blade clearance and re-adjust (see chapter <b>Checking and correcting the blade clearance</b> ) | Workshop |

### 8.4 The hydraulic concrete buster cannot be rotated

| Cause                                                  | Remedy                                                                         | By                                           |
|--------------------------------------------------------|--------------------------------------------------------------------------------|----------------------------------------------|
| Rotation motor/gear unit/rotary transmission defective | Check rotation motor/gear unit/rotary transmission and replace defective parts | Epiroc Customer Center / Dealer in your area |

## 8.5 Operating temperature too high

| Cause                                                                                                 | Remedy                                                                                   | By                                                       |
|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|----------------------------------------------------------|
| Oil level in tank too low                                                                             | Check oil level and top up oil                                                           | Carrier driver or workshop                               |
| Carrier pump delivery too high; a constant volume of oil is squirted out of the pressure relief valve | Check and correct motor speed of carrier<br>Drive the pump                               | Epiroc Customer Center / Dealer in your area             |
| Pressure relief valve defective or valve with poor characteristics                                    | Fit new type-tested pressure relief cartridges or a more precise pressure-limiting valve | Workshop or Epiroc Customer Center / Dealer in your area |

## 8.6 Oil leaks from hydraulic ports

| Cause                                   | Remedy                                                                                                      | By             |
|-----------------------------------------|-------------------------------------------------------------------------------------------------------------|----------------|
| Flange halves and/or cap nuts are loose | Check and tighten flange halves and/or cap nuts (see chapter <b>Bolt connections / Tightening torques</b> ) | Carrier driver |

## 8.7 Oil leak at parts of the hydraulic concrete buster installation (bolted connections, hoses etc.)

| Cause                                                               | Remedy                                                                                                                                                                                                                                                                                               | By                         |
|---------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|
| Bolted connections are loose; flange connections at valve are loose | Check and tighten bolted connections; replace defective parts if necessary (see chapter <b>Bolt connections / Tightening torques</b> )<br>Check hydraulic concrete buster installation, replace damaged parts<br>Use only original parts (see chapter <b>Bolt connections / Tightening torques</b> ) | Carrier driver or workshop |

## 8.8 Insufficient lubrication

| Cause                                  | Remedy                                                            | By             |
|----------------------------------------|-------------------------------------------------------------------|----------------|
| Intervals between lubrication too long | Check lubrication and lubricate (see chapter <b>Lubrication</b> ) | Carrier driver |

## 8.9 Automatic closing of cutter jaws

| Cause                          | Remedy                                 | By                                                         |
|--------------------------------|----------------------------------------|------------------------------------------------------------|
| Rapid movement valve defective | Check and replace rapid movement valve | Workshop or Epiroc Customer Center / Dealer in your region |

## 8.10 Automatic turning of hydraulic concrete buster

| Cause                              | Remedy                                | By                                           |
|------------------------------------|---------------------------------------|----------------------------------------------|
| Internal leaks in hydraulic system | Check and repair the hydraulic system | Workshop                                     |
| Pressure relief valve defective    | Fit new pressure limiting cartridge   | Epiroc Customer Center / Dealer in your area |

## 9 Repair

### ▲ **WARNING Hydraulic system under high pressure**

Carrying out repairs on the pressurised hydraulic attachment may lead to serious injury. Connections may come loose unexpectedly, parts may move suddenly and hydraulic oil may squirt out.

- ▶ Depressurise the hydraulic system before carrying out repairs to the hydraulic attachment or the carrier (see chapter **Depressurising the hydraulic system**).
- For technical support contact the Epiroc Customer Center / Dealer in your area.

### 9.1 Sending in the hydraulic attachment for repairs

*NOTICE* Mixed hydraulic oil

Never mix mineral and non-mineral hydraulic oils! Even small traces of mineral oil mixed in with non-mineral oil can result in damage to both the hydraulic attachment and the carrier. Non-mineral oil loses its biodegradability.

- ▶ Only use one type of hydraulic oil.
- Always specify which hydraulic oil has been used when sending in the hydraulic attachment to have it repaired.

### 9.2 Welding

- Only commission qualified welding specialists to perform welding; specialists are people who:
  - have been trained to operate MIG welding equipment according to the national regulations,
  - know all the relevant national/regional safety and accident prevention regulations and
  - who are familiar with and understand these Safety and Operating Instructions.

### ▲ **WARNING Hot hydraulic oil squirting out**

The hydraulic system is under high pressure. If hydraulic connections come loose or are disconnected, hydraulic oil will squirt out under high pressure. Hydraulic lines may spring a leak or burst. Hydraulic oil squirting out can lead to serious injury.

- ▶ Depressurise the hydraulic system before carrying out repairs to the hydraulic attachment or the carrier (see chapter **Depressurising the hydraulic system**).
- ▶ Depressurise the hydraulic system according to the manufacturer's safety and operating instructions for the carrier.

### ▲ **WARNING Hot parts**

The hydraulic cylinder, hoses, pipes and fittings become very hot during operation. Touching them may lead to burns.

- ▶ Never touch hot parts.
- ▶ If you have to carry out activities where you have to touch the parts, wait for them to cool down first.

*NOTICE* Environmental damage due to hydraulic oil

Hydraulic oil is environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- ▶ Collect any hydraulic oil which escapes.
- ▶ Dispose of it in accordance with the applicable environmental regulations.

### 9.3 Hard facing the cutter jaws

- Depressurise the hydraulic system (see chapter **Depressurising the hydraulic system**).
- Check which sections of the cutter jaws are to be hard faced.
- Grind the worn out tip of tooth very well. Clean up the surface of hardface. Remove buffer material and crushed stone pieces.
- Weld the points (A), (B), (C), and (D) with a buffer layer (see chapter **Welding regulations**).
- Weld point (D) (only the tip of the tips) to hard-face the tip of tooth.

*NOTICE* Damage due to hard facing with lack of buffer layer

- ▶ Hard facing directly onto the cutter jaw base material may cause the cutter jaw to crack.
- ▶ Weld the buffer layer on first before hard facing.

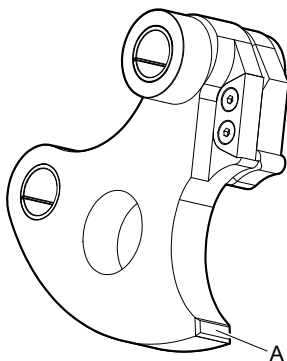
- Observe the following welding regulations to achieve optimum reworking.

### Welding hard facing of cutter jaws

#### Welding regulations

|                                                |                                                                     |
|------------------------------------------------|---------------------------------------------------------------------|
| Preheating temperature to buffer layer         | > 100 °C                                                            |
| Welding filler for buffer layer                | DCMS-IG solid wire electrode EN 12070 G Cr Mo 1 Si, Material 1.7339 |
| Inert gas                                      | EN 439-M 21                                                         |
| Intermediate layer temperature                 | 100 - 180 °C                                                        |
| Preheating temperature for hard facing welding | 100 °C                                                              |
| Intermediate layer temperature                 | 100 - 200 °C                                                        |
| Welding filler for hard facing                 | EN 12072 G 13 4CN 13/4 solid wire electrode (Böhler)                |
| Inert gas                                      | EN 439-M 21                                                         |
| Cooling                                        | Under cover                                                         |
| Surface hardness                               | 38 - 42 HRC                                                         |

#### Cutter jaws



1. Hard facing CN 13/4-IG

## 10 Storage

### 10.1 Hydraulic concrete buster

#### ▲ WARNING Falling hydraulic concrete buster

The hydraulic concrete buster is heavy. If it topples over where it is stored, it may cause injury.

- Store the hydraulic concrete buster horizontal on squared timbers or a pallet on a horizontal base.

The following procedure applies to storage:

- Open the cutter jaws.  
There is less oil in the hydraulic concrete buster if the cutter jaws are open. In the event of a leak, less oil is lost and the environmental damage is lower.
- Remove the hydraulic concrete buster from the carrier (see chapter **Removing the hydraulic attachment from the carrier**).
- Store the hydraulic concrete buster in a dry, well-ventilated room.
- If storage is only possible outdoors, then the hydraulic concrete buster is to be protected from the weather with plastic film or tarpaulins.
- Store the hydraulic concrete buster horizontal on squared timbers or a pallet on a horizontal base.

### 10.2 Grease cartridges

#### ▲ WARNING Fire and harmful vapors

Cutter grease can burn and cause serious fire. Harmful vapors are generated when cutter grease is burnt.

- Never store grease cartridges near fire-propagating or self-igniting substances.
- Do not expose the grease cartridges to direct sunlight.
- Store the grease cartridges in a cool, properly ventilated room.

## 11 Disposal

**NOTICE** Environmental damage due to consumables

Hydraulic oil and cutter grease are environmentally harmful and must not penetrate the ground or enter the water table or water supplies.

- ▶ Collect any such consumables which may escape.
- ▶ Dispose of them in accordance with the applicable environmental regulations.

### 11.1 Hydraulic concrete buster

- Remove the hydraulic concrete buster from the carrier (see chapter **Removing the hydraulic attachment from the carrier**).
- Remove the adapter plate (see chapter **Removing the adapter plate**).
- Remove the hydraulic hoses from the hydraulic concrete buster.
- Clean the hydraulic concrete buster (see chapter **Cleaning**).
- Dispose of the hydraulic concrete buster in line with all applicable regulations or consult an authorised and specialised recycling company.

### 11.2 Hydraulic hoses

- Drain the hydraulic oil from the hydraulic hoses and collect it.
- Dispose of the hydraulic hoses in accordance with the applicable regulations to avoid environmental hazards.

### 11.3 Hydraulic oil

- Collect any hydraulic oil that escapes.
- Dispose of it in accordance with the applicable environmental regulations.

### 11.4 Cutter grease and grease cartridges

- Dispose of cutter grease and not completely emptied grease cartridges in accordance with the applicable regulations.
- Completely emptied grease cartridges can be recycled.

## 12 Technical specifications

| Type                                   | CB 350                                     |
|----------------------------------------|--------------------------------------------|
| Carrier weight class <sup>1</sup>      | 2 - 6 t (4410 - 13230 lbs)                 |
| Service weight <sup>2</sup>            | 320 kg (705 lbs)                           |
| Weight without adapter                 | 290 kg (639 lbs)                           |
| Dimensions                             |                                            |
| Length                                 | 907 mm (35.71 in.)                         |
| Width                                  | 752 mm (29.61 in.)                         |
| Depth                                  | 360 mm (14.17 in.)                         |
| Width jaw                              | 50 mm (1.97 in.)                           |
| Jaw opening / max.                     | 380 mm (14.96 in.)                         |
| Jaw depth                              | 219 mm (8.62 in.)                          |
| Blade length                           | 90 mm (3.54 in.)                           |
| Crushing force - jaw tip               | 40 t (44.1 tn. sh.)                        |
| Operating pressure                     |                                            |
| Open / Close                           | 300 bar (4350 psi)                         |
| Turn                                   | max. 150 - 170 bar ( max. 2175 - 2465 psi) |
| Oil flow                               |                                            |
| Open / Close                           | 50 - 90 l/min (13.2 - 23.8 gal/min)        |
| Turn                                   | 10 l/min (2.6 gal/min)                     |
| Hydraulic connections                  |                                            |
| Open / Close                           | M20x1.5                                    |
| Turn                                   | M16x1.5                                    |
| Hose lines (inside diameter)           |                                            |
| Open / Close                           | min. 9 mm (min. 0.35 in.)                  |
| Turn                                   | min. 7 mm (min. 0.28 in.)                  |
| Pipework (diameter and wall thickness) |                                            |
| Open / Close                           | min. 12 x 1.5 mm (min. 0.47 x 0.06 in.)    |
| Turn                                   | min. 10 x 1.5 mm (min. 0.39 x 0.06 in.)    |
| Hole pattern (group)                   | 3                                          |

<sup>1</sup> Weight apply to standard carriers only. Any variations must be agreed with Epiroc and / or the carrier manufacturer.

<sup>2</sup> Hydraulic concrete buster including adapter plate of medium size. Please note that the working weight can be considerably higher, depending on the adapter plate.

## 13 EC Declaration of Conformity (EC Directive 2006/42/EC)

We, Construction Tools GmbH, hereby declare that the machines listed below conform to the provisions of EC Directive 2006/42/EC (Machinery Directive), and the harmonised standards mentioned below.

### Hydraulic concrete buster

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CB 350

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### Following harmonised standards were applied:

- EN ISO 12100

### Technical Documentation authorised representative:

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### Authorised Representative:

see respective separate original EC declaration of conformity

### Manufacturer:

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