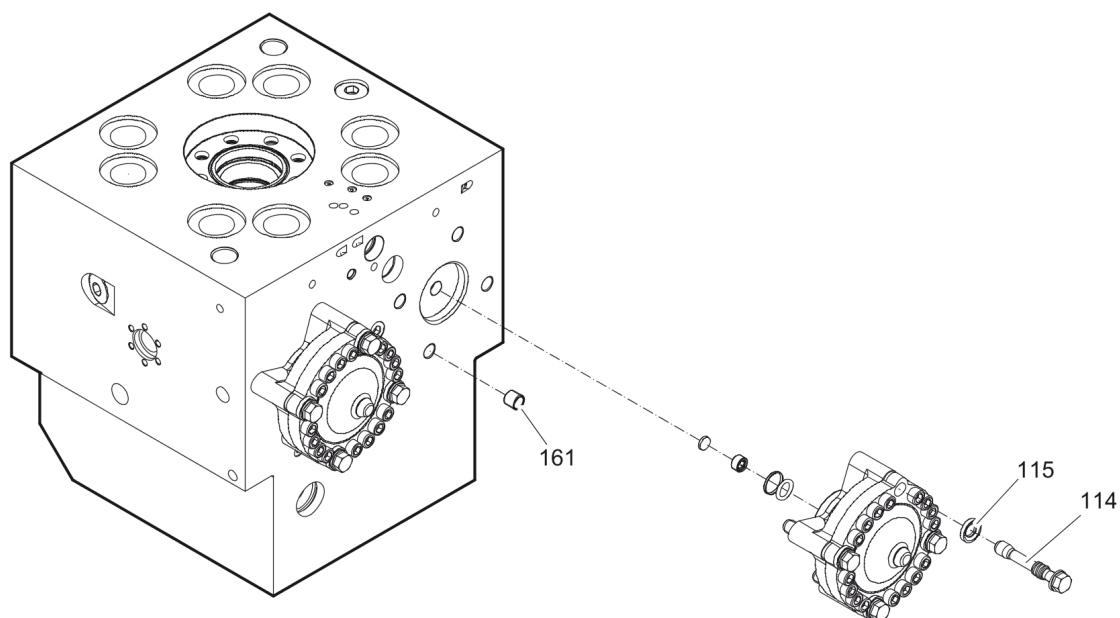


Maintenance kit Fastening screws

Fastening screw kit 3363098338



Item	Part No.	Name	Qty	L
114	3363100047	Fastening screw	4	
115	3363100049	Washer	4	
161	3363094982	Threaded insert	4	

Comments for Page: Fastening screw kit 3363098338

Tightening regulations for fastening screws

1. Treat the threads and threaded inserts for the fastening screws with Anti-Seize.
2. Degrease and dry the surfaces between the bolt heads, washers, and hp-accumulator cover.
3. Pretighten the fastening screws to 120 Nm (89 ft lbf), proceeding in a crosswise fashion.
4. Tighten each fastening screw through 30° in a crosswise fashion.
5. Tighten each fastening screw again through 60° in a crosswise fashion.

This document contains no safety instructions. For information on operating, servicing or repairing the hydraulic attachment, the relevant Safety and operating instructions must be consulted at all costs. Please observe the safety instructions listed in the relevant Safety and operating instructions.

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