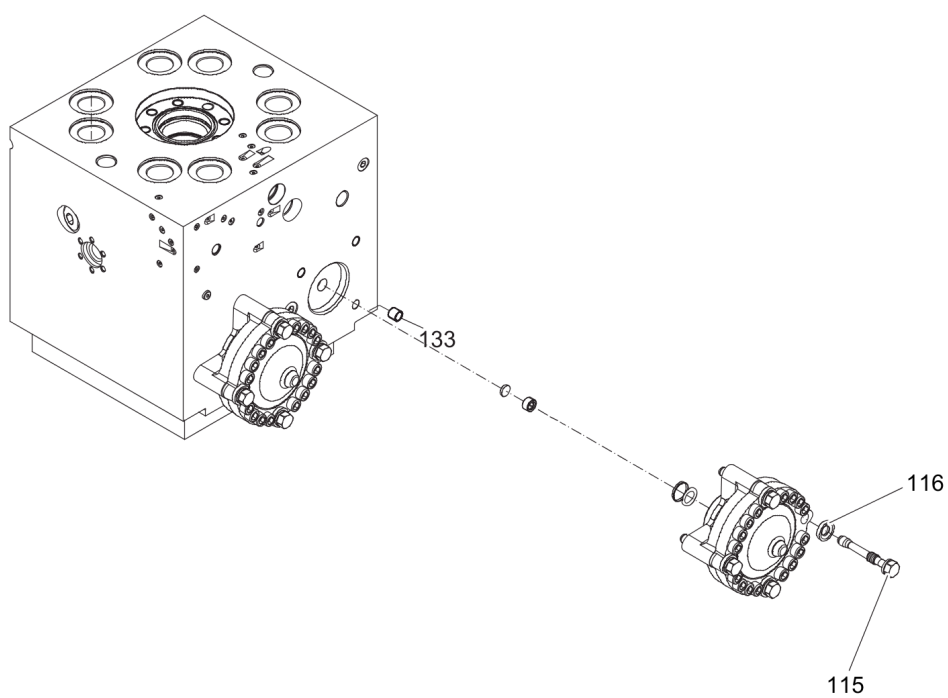


Maintenance kit

Fastening screws

| | Valid from serial number | Valid to serial number |
|------------|--------------------------|------------------------|
| HB 7000 | 270 | |
| HB 7000 DP | 270 | |

Fastening screw kit 3363103487



| Item | Part No. | Name | Qty | L |
|------|------------|-----------------|-----|---|
| 115 | 3363100047 | Fastening screw | 4 | |
| 116 | 3363100049 | Washer | 4 | |
| 133 | 3361031546 | Threaded insert | 4 | |

Comments for Page: Fastening screw kit 3363103487

Tightening regulations for fastening screws

1. Treat the threads and threaded inserts for the fastening screws with Anti-Seize.
2. Treat the surfaces between the bolt head, washer, and HP-accumulator cover with Anti-Seize.
3. Place on the HP-accumulator, and tighten the fastening screws by hand in a crosswise fashion.
4. Pretighten the fastening screws to 80 Nm (59 ft lbf), proceeding in a crosswise fashion.
5. Tighten each fastening screw through 30° in a crosswise fashion.
6. Tighten each fastening screw again through 60° in a crosswise fashion.

This document contains no safety instructions. For information on operating, servicing or repairing the hydraulic attachment, the relevant Safety and operating instructions must be consulted at all costs. Please observe the safety instructions listed in the relevant Safety and operating instructions.

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