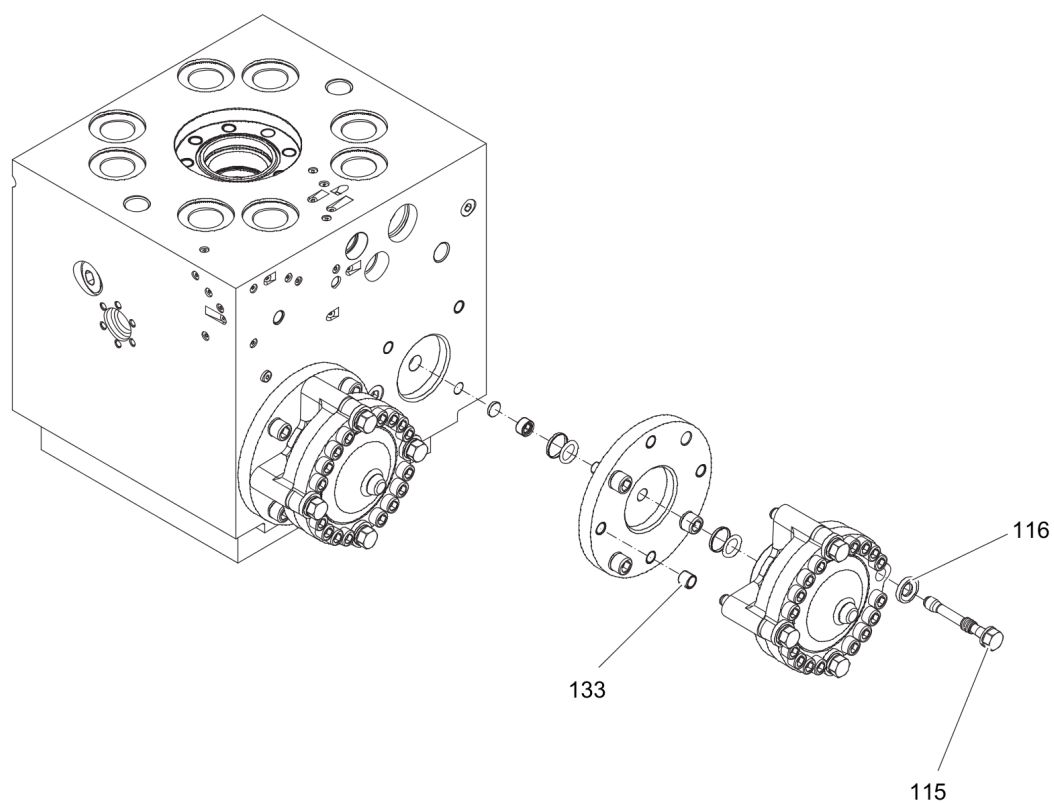


Maintenance kit

Fastening screws

	Valid from serial number	Valid to serial number
HB 7000	169	269
HB 7000 DP	169	269

Fastening screw kit 3363098089



Item	Part No.	Name	Qty	L
115	3361851591	Fastening screw	4	
116	3363092253	Washer	4	
133	3363089916	Threaded insert	4	

Comments for Page: Fastening screw kit 3363098089

Tightening regulations for fastening screws

1. Treat the threads and threaded inserts for the fastening screws with Anti-Seize.
2. Treat the surfaces between the bolt head, washer, and HP-accumulator cover with Anti-Seize.
3. Place on the HP-accumulator, and tighten the fastening screws by hand in a crosswise fashion.
4. Pretighten the fastening screws to 100 Nm (74 ft lbf), proceeding in a crosswise fashion.
5. Tighten each fastening screw through 30° in a crosswise fashion.
6. Tighten each fastening screw again through 60° in a crosswise fashion.

This document contains no safety instructions. For information on operating, servicing or repairing the hydraulic attachment, the relevant Safety and operating instructions must be consulted at all costs. Please observe the safety instructions listed in the relevant Safety and operating instructions.

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