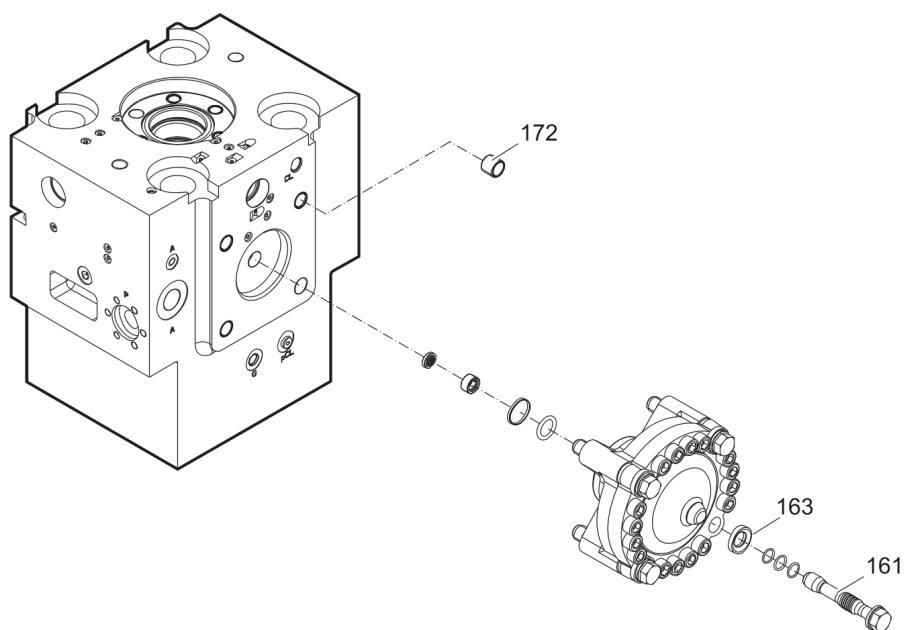


Maintenance kit

Fastening screws

Fastening screw kit 3363103487



Item	Part No.	Name	Qty	L
161	3363113101	Fastening screw	4	
163	3363100049	Washer	4	
172	3361031546	Threaded insert	4	

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Tightening regulations for fastening screws

1. Treat the threads and threaded inserts for the fastening screws with an Anti-Seize agent.
2. Treat the surfaces between the fastening screw head, washer, and HP-accumulator cover with Anti-Seize.
3. Place on the HP-accumulator, and tighten the fastening screws by hand in a crosswise fashion.
4. Pretighten the fastening screws to 80 Nm (59 ft lbf), proceeding in a crosswise fashion,
5. then tighten each fastening screw through 30° in a crosswise fashion,
6. finally tighten each fastening screw again through 60° in a crosswise fashion.

This document contains no safety instructions. For information on operating, servicing or repairing the hydraulic attachment, the relevant Safety and operating instructions must be consulted at all costs. Please observe the safety instructions listed in the relevant Safety and operating instructions .

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